



Installation Instructions

Ceiling Suspended Basketball Backstops



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If you encounter any difficulties installing or service your backstop, call your dealer or Progressive Sports Construction Group.

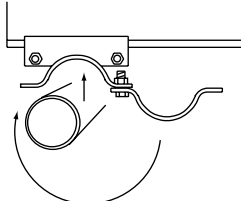
⚠ Caution

- ① When laying out parts, be careful not to place them where they may be in the way of scaffolding, lifts or working areas.
- ② To reduce the risk of injury to those working below, take only tools required for attaching Truss to roof.
- ③ Before beginning assembly, locate and identify all parts using hardware list and project drawings.
- ④ Backstops must be installed level and plumb.
- ⑤ Do not operate folding backstops unless safety belt has been installed (if safety belt is part of job).
- ⑥ Make sure power is disconnected before wiring winches.
- ⑦ Do not install damaged or defective parts.

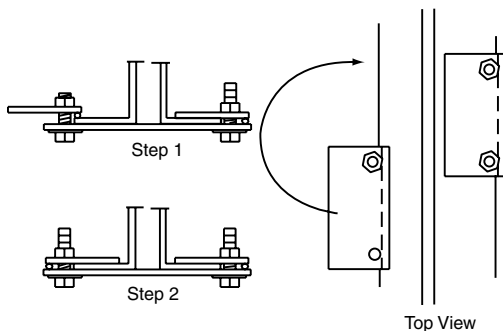
These instructions are meant as a guide only. They do not bind Progressive Sports Construction Group in any way and do not imply any responsibility of Progressive for improper installation or faulty workmanship at the jobsite.

Installation Tips

- ① Whenever possible, install bolts with heads toward the floor (threads pointed up), or with heads toward the front (threads facing rear of backstop).
- ② Assemble backstop (Ceiling-Suspended only) on the floor, then hoist into attachment position. There are several options for hoisting.
⚠ Use extreme caution.
- ③ For tube attachments, loosely bolt one side of clamp together, hold tube in place, swing bottom of clamp around, add second bolt and finish bolting (see Fig. G-1).

**Fig. G-1**

- ④ For Beam attachments, loosely bolt one spacer flat to mounting plate (for winch, safety belt, or other), and bolt one end of spacer flat to other side. Slide bolted end onto beam, then rotate other spacer flat over other side of beam (see Fig. G-2). Tighten bolts.
- ⑤ Use your project drawings. Progressive provides the industry's best and most comprehensive project drawings, which will tell you everything from exact locations to what clamps to use. If the drawing is to scale, the scale can always be found at the bottom of the drawing.

**Fig. G-2**

- ⑥ Mark superstructure dimensions on floor using a chalk line, then use a plumb bob to transfer those marks to the roof. Use blue chalk color (won't stain floor).
- ⑦ After snapping chalk lines, place clear plastic throws on the floor. This will protect the floor, while allowing you to see the chalk lines.
- ⑧ All dimensions are referenced from Face of Bank, Center Line of Court, Center Line of Backstop Main Stem, or Center of Clamp. Refer to project drawings for dimensions. **Remember to account for offset dimensions** (Center of Clamp to Edge of Clamp) when marking beams for clamp placement, and **especially when installing bent stem models.**
- ⑨ Prior to assembly, distribute parts to the correct backstop locations. Backstops may differ in model number or dimension; make sure you have the proper parts for each backstop location.
- ⑩ All Progressive Gymnasium Equipment is supplied with Grade 5 hardware. Clamps are designed to be installed with the nuts and bolts "tight." Progressive would consider tight to be torques between 40 ft-lbs and 60 ft-lbs.

Please Note: When assembling T-Frames, place Top-of-T on two overturned five gallon buckets; place bottom of stem on casters or a small wheeled cart.

How to Use This Manual

This manual covers installation of all Progressive backstops, and is designed to be used in conjunction with project drawings.

Project drawings provided by Progressive show clamp numbers and positions for each backstop on a job. Begin at step 1, the top, and work your way down, following assembly instructions for clamps provided for each specific installation.

Tools Needed

- Block and tackle
- $\frac{9}{16}$ " and $\frac{3}{4}$ " wrenches, or
- Socket wrenches, with socket sizes $\frac{9}{16}$ " and $\frac{3}{4}$ "
- Chalk line
- Plumb bob or laser plumb pointer
- Tape measure (minimum 100')
- Needle-nose pliers
- Screwdrivers (Phillips and flat-head)
- Allen wrenches
- Impact tool
- Scaffolding and/or lift
- Carpenter's Level
- Electric drill ($\frac{9}{16}$ " and $\frac{9}{32}$ " bits)
- Electric saw
- Wire cutters

⚠ Caution: Progressive is not responsible for roof strength. Do not install Truss if roof is not strong enough to bear stress loads required for backstop.

⚠ Caution: Progressive is not responsible for wall strength. Do not install wall pads if wall is not strong enough to bear stress loads required for backstop. Attachment method to be determined by project architect/engineer. Attachment hardware provided by others.

Basketball Backstops by Progressive Operation and Maintenance (Ceiling-Suspended)

Caution

- ① Never work alone when inspecting superstructure or high wall attachments.
- ② Consult installation instructions and project drawings for information on part numbers and placement.
- ③ For warranty information, consult separate information sheet.
- ④ When calling Progressive Sports Construction Group with questions, please have your order number, and, if possible, project drawing that was provided with your backstop.
- ⑤ **Have architect/general contractor verify backstop and court line locations prior to beginning installation.**

Operation

- ① Make sure folding backstops can be seen from winch location or, if using electric winches, from key switch location.
- ② Only qualified personnel should operate folding backstops.
- ③ If using manual Height Adjusters, DO NOT use portable electric winch operator or electric drill to operate.
- ④ Keep objects that may interfere with backstop operation out of the way.
- ⑤ Do not operate folding backstops while maintenance or repair work is being done.
- ⑥ Keep keys for key switches in a safe place. If one of the keys is lost, contact Progressive Sports Construction Group for a replacement.
- ⑦ Backstops do not have to be fully raised or lowered before changing direction of fold.
- ⑧ Use winches only for their original purpose; if equipment changes are necessary, contact your dealer or Progressive Sports Construction Group.
- ⑨ If you encounter a problem during installation or operation of your backstop, contact your dealer or Progressive Sports Construction Group immediately.

Maintenance/Inspection

NOTE: Basketball backstops by Progressive Sports Construction Group are designed to operate for many years with a minimum of maintenance. However, you should periodically inspect your ceiling-suspended backstops to ensure they are in good repair and operating properly. Check backstops at least twice a year, depending on amount of use.

You will find on page 11 a maintenance checklist. Detach, make copies and hang this list in a convenient location to help keep track of inspections and repairs.

If you encounter problems, or need to replace any parts, contact your dealer or Progressive Sports Construction Group.

Winches

- ① Examine cable drum on winch for excessive wear or looseness. Ensure cable is wrapping correctly, and that “stacking” (cable wrapping unevenly in layers) does not occur.
- ② Check key switch operation. Make sure keys work properly, and that winches respond correctly.
- ③ Make sure winch is still properly anchored. Make sure anti-rotation bolts are installed. If winch has slipped slightly, correct and tighten bolts using an impact wrench.

Please Note: Progressive Sports Construction Group winches are self-lubricating. No periodic application of grease or oil is required.

Cable Run

- ① Check cable sheaves for excessive wear or looseness. Make sure cable is still passing properly through the sheave.
- ② Inspect cable clamps for tightness; make sure there is no slippage.
- ③ Check aircraft cable for fraying. (Hint: One way to do this is by running an oily rag along the aircraft cable. The rag will snag on frays; it will also lubricate the cable). If fraying is encountered, contact your dealer or Progressive Sports Construction Group for replacement.

Caution: Wear gloves when checking for frays!

Safety Belt

- ① Check safety belt for tears or fraying.
- ② Make sure connection to backstop is secure, and that clamps are tight and in their original position.
- ③ Inspect safety belt structure attachment. Make sure bolts and clamps are still tight, and that the unit has not slipped.

Backstop/Accessories

- ① Inspect backstop attachment and superstructure. Make sure all bolts and clamps are tight and have not shifted.
- ② Work your way down the backstop, making sure all clamps are tight and in their original positions. Check for cracks, corrosion, or other signs of damage or excessive wear.
- ③ Make sure back, front and side Braces are still at proper length, and that jackknives are folding correctly.
- ④ Check height adjuster for loose clamps and binding that keeps it from operating correctly (if applicable).
- ⑤ Lubricate inner tubes of height adjusters with petroleum jelly.
- ⑥ Lubricate Height Adjuster rod at least every 6 months with a high-quality synthetic lithium grease.
- ⑦ Inspect bank and goal for cracks or bending. Also make sure top of rim is still 10' above the floor, and level.
- ⑧ Check padding for tears, missing pieces, or loose sections. Re-glue if necessary.
- ⑨ Use carpenter's level to make sure backstop is still vertically plumb, and that bank is horizontally level.

Replacement/Repairs

It is highly recommended that repairs or replacement of defective/worn parts be carried out by a qualified installer. Contact your dealer or Progressive to order replacement parts or obtain information on installers in your area.

Installation Instructions

503285/503280 Electric Backstop Winch by Progressive Sports Construction Group

Caution

- ① As with any lifting device, the installation shall be made only by persons suitably experienced and qualified for work on hoisting equipment, in accordance with local requirements.
- ② The electrical supply and connection to the winch shall be made in accordance with local electrical code and by qualified personnel.
- ③ The instructions address the areas of proper mounting, rope installation, wiring and limit switch adjustment, but they are not intended to cover every aspect of installation of your hoisting system, nor to replace the need for normal good care, workmanship and proper practices on the part of the installer. Read all instructions prior to installation and use.
- ④ This unit is intended for indoor use only.
- ⑤ Use appropriate lock-out and tag-out procedure when installing unit.

Hardware packet includes:

Description	Quantity
Washer, Flat, 1/2" x 1 3/8"	4
Flange Lock	4
Nut, Hex, 1/2"	4
Screw, Hex head, 1/2" x 2 1/2"	4
Screw, Square head, 3/8" x 1 1/2"	2
Half Clamp, Pipe, 3"	2

Tools needed:

- Twelve point socket 3/4" and drive
- 3/4" combination open/box end wrench
- 3/8" eight point socket
- 0-100 ft lb torque wrench
- Center punch & drive hammer
- 3/8" twist drill
- Cordless drill motor
- #3 Phillips screw driver

The clamps provided are designed for 4" tube (4" outside diameter) or 3" pipe (3 1/2" outside diameter).

- ① The basketball backstop must be in its down position for installation of the winch. Locate the installation position of the winch. It is important that the winch be located a proper distance from the closest pulley or attachment point. This is based on the total travel distance of the cable pulled by the winch. Generally speaking the greater the amount of cable drawn, the greater the distance needs to be. For any length of cable, the formula is 4 inches of offset per foot of cable drawn. (See winch drum chart).

Winch Drum Chart

Cable payout in feet	# turns	IN. Linear travel on drum	Min drum to pulley distance
10	8.6	2.4	48
15	12.9	3.6	60
20	17.1	4.8	72
25	21.4	6.0	86
30	25.7	7.2	103

Technical Information

WEIGHT	68 LBS
LENGTH	22.85 in
WIDTH	12.75 in
HEIGHT	13.45 in
POWER VOLTAGE	120 AC
CURRENT	11.5 FLA
FREQUENCY	60 HZ
DUTY	Intermittent 10 min.
CAPACITY	1000 LBS Max
TRAVEL	35 Feet
SPEED	9 ft/min Max

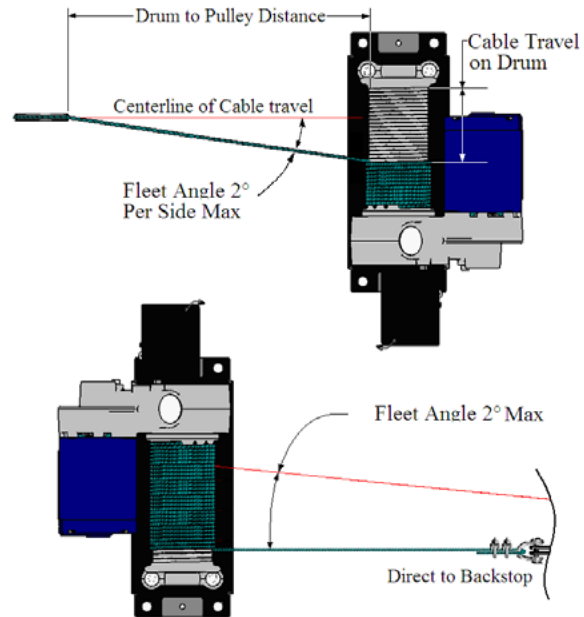


Figure 1

Determine the installation angle of the winch. During the full range of motion of the backstop, the cable must not ever rub on any part of the winch or backstop structure.

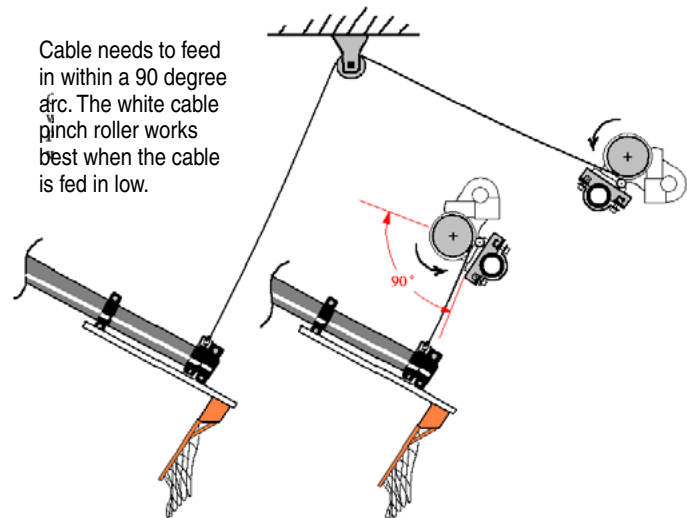


Figure 2

② Attach one half of each pipe clamp to the base plate of the winch as shown. This is so that you can place the winch on the mounting structure pipe and have the clamps handy for assembly.

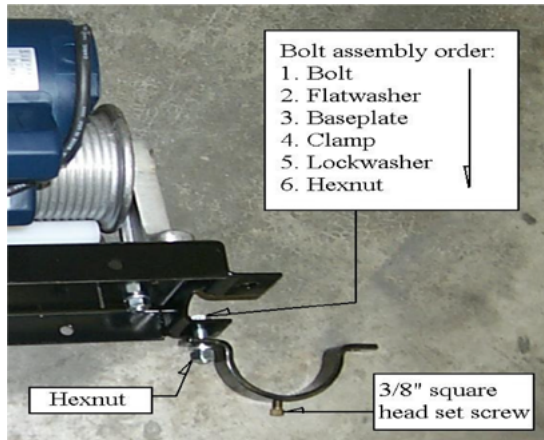


Figure 3

③ Insert the second set of bolts and washers into clamps and base plate.



Figure 4

- ④ Position the winch and hand tighten the bolts so that the winch will remain in position on the pipe.
- ⑤ Mark pipe for set screw hole. Use the $\frac{3}{8}$ " 8 point socket and drive handle to tighten the $\frac{3}{8}$ " square head set screw against the pipe enough to dent the paint on the pipe.
- ⑥ Loosen the clamp bolts enough that the winch can be rotated and moved about 3" to one side.
- ⑦ Use center punch to mark and indent the centers of where the set screw upset the paint on the mounting pipe. This is so that you can drill an index hole in the pipe to prevent rotation of the hoist.

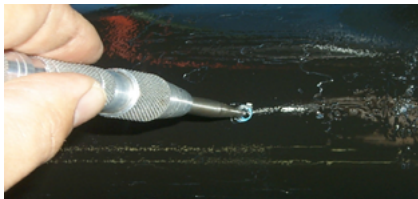


Figure 5

⑧ Drill the pipe with the $\frac{3}{8}$ " drill so that the holes pierce completely into the interior of the pipe.



Figure 6

- ⑨ Re-position the winch clamps over the holes in the pipe and tighten the square head set screws into the holes in the pipe. Torque the set screws to 18 ft lbs.
- ⑩ Tighten the four half inch hex bolts that hold the clamps to the base plate. Torque the nuts on the hex bolts to 35 ft lbs.

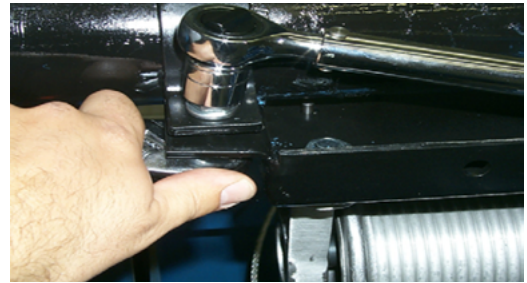


Figure 7

- ⑪ Connect winch to building or temporary power source.
- ⑫ If necessary, route cable as shown on backstop drawings.
- ⑬ Use only $\frac{1}{4}$ " Galvanized Steel, 7 x 19 stranded wire Rope (per MILDTL-83420 or Equivalent). Assume the cable set screws are loosened enough to allow the cable to insert fully into the drum. Insert cable into socket in drum, and push through until the end is exposed on the opposite side of the drum.

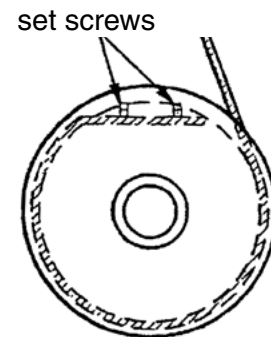


Figure 8

⑭ Torque both set screws to 7 ft lbs.



Figure 9

- ⑮ Wind a minimum of two safety wraps of cable on the drum.
- ⑯ The cable must wind onto the drum following the grooves on the drum. It will only wind properly on the drum in one direction.

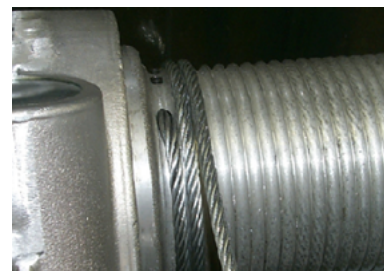


Figure 10

WARNING: Cable winding on drum poses a severe pinch hazard! Use extreme caution while installing cable. Do not guide cable onto drum with hands; use proper tools. Do not damage or nick the cable in the process of winding it onto the drum. Do not wear loose clothing, long hair, jewelry, etc. When installing cable on drum, ensure that the opposite end of the cable is free. Do not attach cable to backstop until the hoist unit is installed and the cable wound on the drum.

- ⑰ Attach far end of cable to the backstop. Leave 1"-2" of slack in cable.

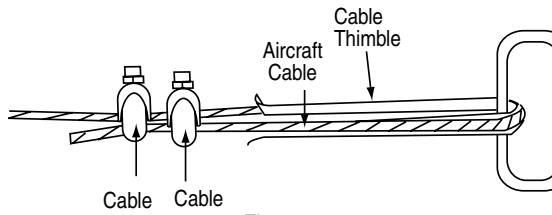


Figure 11

- ⑱ Lock out electrical power.

WARNING: HIGH VOLTAGE! Setting the limit switches is a hazardous operation. To set the limit switches you must access the winch while the cable is installed. Lock out and tag the circuit breaker for this unit before adjusting the limit wheel settings. This prevents electric shock, and injury due to unexpected winch movement.

- ⑲ Set limit switches. Loosen the retaining screw and remove the limit Box Cover.

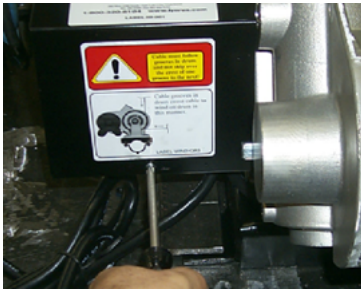


Figure 12

- ⑳ Press the black index locking bar away from the down direction index wheel so it can rotate freely. Rotate the wheel until the switch "clicks" indicating that the switch is active.

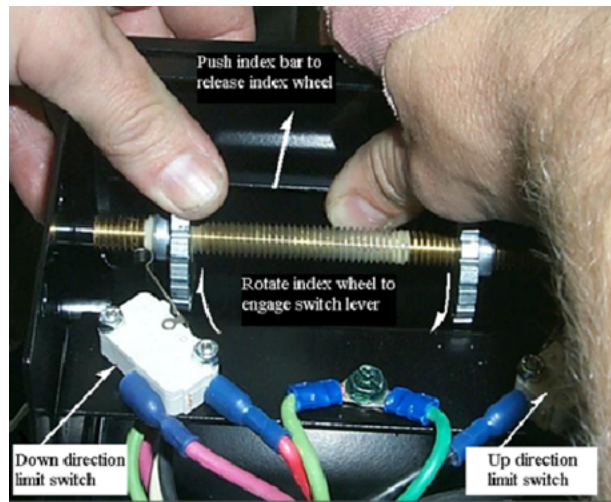


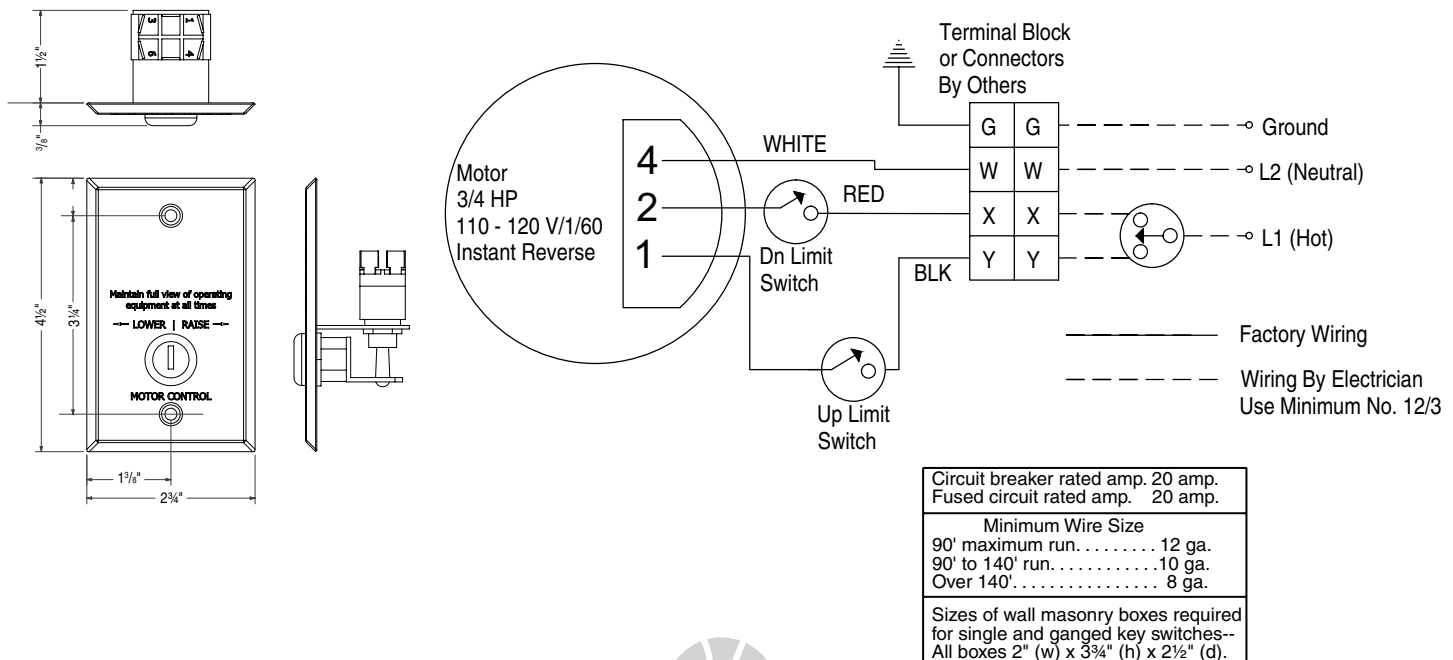
Figure 13

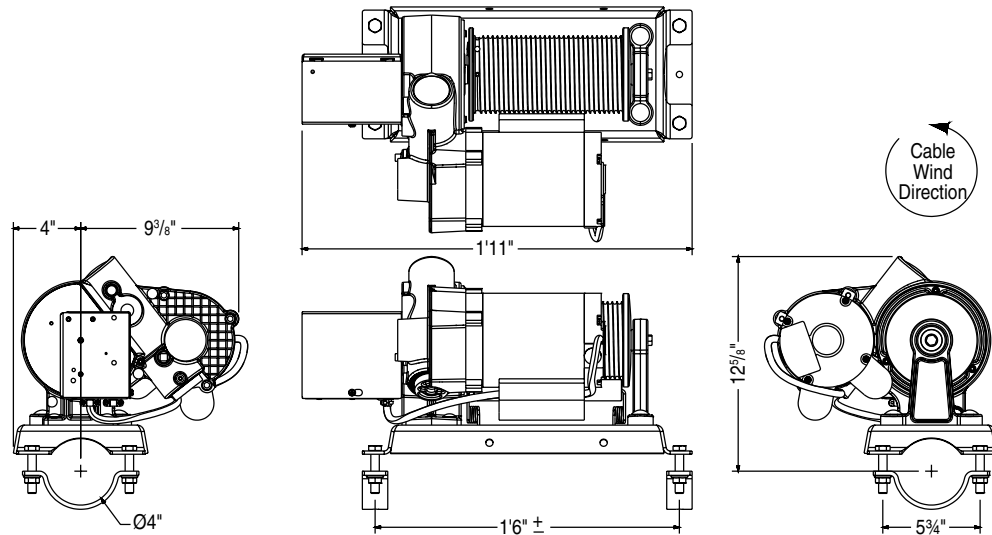
- ㉑ Unlock and restore electrical power. Twist the key switch in the down direction to verify the down switch setting. The winch should not move.
 ㉒ Lock out electrical power and adjust the down direction wheel as necessary to obtain desired setting. The cable should have 1"-2" of slack in the down position.
 ㉓ Estimate the amount of cable drawn when the backstop travels from the deployed (down) position to the stored (up). The number of feet of cable is roughly equivalent to the number of threads between the two index wheels.
 ㉔ Set the Up Direction index wheel so that the two wheels are the same number threads apart as the cable travel in feet.
 ㉕ Unlock and restore power.
 ㉖ Operate the winch to raise the backstop to its stored position. Since each rotation of the drum is about 14.2 inches, the winch should stop short of desired stowage; the drum rotates at the same speed as the limit shaft.

WARNING: Always directly observe the movement of the backstop whenever operating, watching for mechanical interference!

- ㉗ Remember to appropriately lock and unlock the electrical power. Adjust the up direction limit switch until the backstop is set.
 ㉘ Place the cover on the limit box and secure the screw with a screwdriver.

Wiring Diagram



Winch Dimensions**Manual Winch**

(Not recommended for use backstops above 28'-0".)

Caution

- ① As with any lifting device, the installation shall be made only by persons suitably experienced and qualified for work on hoisting equipment, in accordance with local requirements.
- ② While these instructions address the areas of proper mounting, and cable installation, they are not intended to cover every aspect of installation of your hoisting system nor to replace the need for normal good care, workmanship and proper practices on the part of the installer.
- ③ Max. Safe Working Load shall be 1000 lbs./454 kg.
- ④ Winch shall be located so that backstops are in full view of operator, but in a position where operator is clear from potential injury if the backstop were to fall.
- ⑤ Not to be used for lifting people, or for lifting anything over people without a safety locking device or an automatic fall arrest system in place.
- ⑥ Do not use height adjuster electric operator or other electric drills. Use hand crank or optional 503249 Portable Electric Winch Operator.

Warning: Winch shall be located so that backstops are in full view of operator, but in a position where operator is clear from potential injury if the backstop were to fall. Not to be used for lifting people or to lift anything over people without a safety lock or automatic fall arrest system in place.

- ① Find installation location according to project drawings
- ② Four 7/16" diameter holes are provided for mounting the winch to wood pad or clamps. It will be necessary to remove winch cover during installation. Wall attachment hardware will vary based on field conditions
- A) To mount to 2 x 8 x 36" wooden wall pads - Locate winch at center of wood pad with the pad running vertically. Mark and drill 13/32" holes and attach using 3/8"-16 x 2 1/2" carriage bolts and flange lock nuts. Anchor wooden wall pad per Progressive recommendations and using hardware that is appropriate for wall construction and field conditions (see Fig. 1).

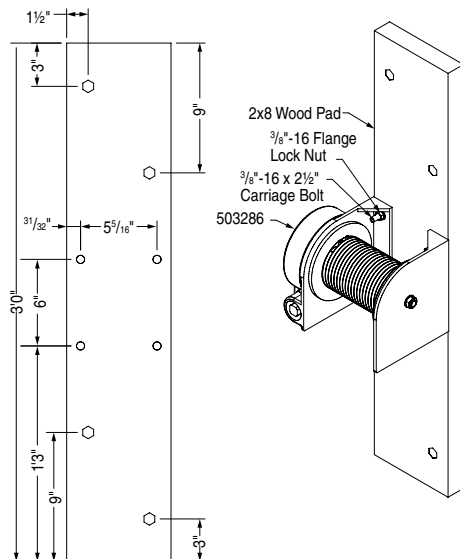


Figure 1

- B) To mount to plate or other steel brackets. - Winch is attached to steel plate or brackets using 3/8"-16 x 1 1/4" hex head bolts and flange lock nuts. Attach to column or other surface as shown on project drawings (see Fig. 2).

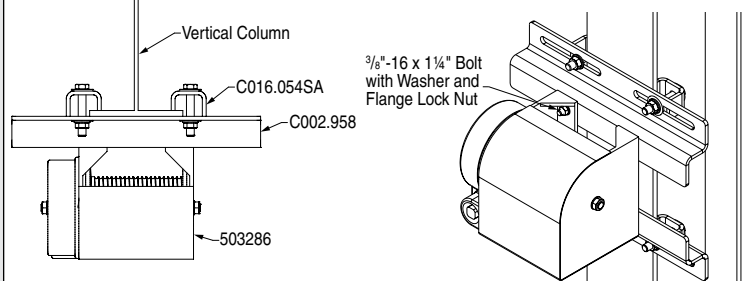
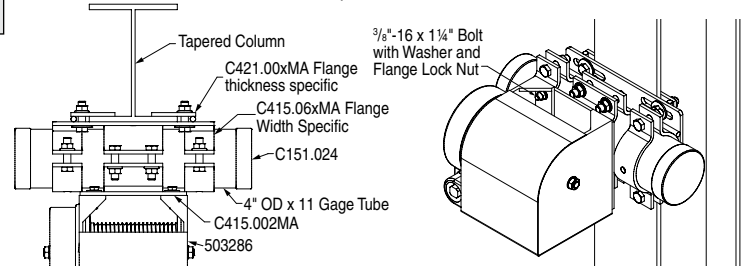
Vertical Column**Tapered Column**

Figure 2

- ③ Turn winch handle so that cable attachment point (on gear box side of drum) is visible. Insert 1/4" diameter 7 x 19 aircraft cable into hole until end is exposed on opposite side of Drum. Tighten both set screws against cable. Then wrap between one and 1 1/2 wraps cable drum to determine the full down position (see Fig. 3).



Figure 3

- ④ Progressive suggest that the cable be marked with a piece of tape or bright paint to indicate when backstop is in full stored position to prevent users from overfolding and potentially damaging backstop or structure to which the backstop is mounted.
- ⑤ After installation is complete re-attach winch cover.

Installation Instructions

Aut-O-Loc 2™ Safety Strap by Progressive Sports Construction Group

Caution

- ① Use scaffolding or lift when attaching safety belt.
- ② Safety straps are recommended with all Progressive Sports Construction Group Ceiling-Suspended Folding Backstops.
- ③ If part of an installation which includes winches and backstops, place safety belt according to project drawings.
- ④ Install so safety strap does not interfere with backstop operation.
- ⑤ Clamps provided to attach safety strap to Backstops; other brands require tie-off directly to the backstop.
- ⑥ Install so the strap pulls out straight and flat toward the backstop. Strap must move freely through the range of backstop motion and must not rub against anything as backstop moves; abrasion may cause strap failure.
- ⑦ Warning Tear Tab sewn in strap is designed to tear away if the unit is tripped. **Loop should not be used as an anchor point!**
- ⑧ Read all instructions prior to installation and use.
- ⑨ This unit is not a personal fall protection device.
- ⑩ This unit must be replaced after catching a falling load.
- ⑪ Ensure all people are clear of backstop when operating hoisting equipment.
- ⑫ This unit is intended for indoor use only.
- ⑬ Use appropriate lock-out and tag-out procedure for backstop hoist when installing Aut-O-Loc 2™.
- ⑭ During installation, use a tether on the Aut-O-Loc 2™ that will prevent the Aut-O-Loc 2™ from falling. Ensure that people are well clear of work area, and that no-one is underneath work platform. When installing unit ensure that work platform is stable and clear of moving equipment during hoist operation. Work platform (i.e. man lifts) may tip when extended to great heights. Make sure the work platform is clear of the backstop when testing the movement of the backstop and Aut-O-Loc 2™. Do not stand on work platform during movement of backstop.

These instructions are meant as a guide only. They do not imply any responsibility on the part of Progressive Sports Construction Group for improper installation or faulty workmanship at the jobsite.

List of contents in the box:

Description	Quantity
Aut-O-Loc 2™	1 each
Instruction Set	1 each
Hardware packet containing:	1 each
Nut, Hex 3/8" Flange Lock	1 each
Nut, Hex, 1/2" Flange Lock	2 each
Nut, Hex 5/8" Flange Lock	1 each
Bolt, 3/8" x 3"	1 each
Bolt, 1/2" x 3"	1 each
Bolt, 1/2" x 4"	1 each
Bolt, 5/8" x 4 1/4"	1 each
Clamp, Strap, Buckle	1 each
Clamp, Pipe (for belt buckle)	1 each

Following is a list of necessary tools:

- 3/4" six or twelve point socket
- 3/4" combination open/box end wrench
- 9/16" socket & wrench (open or adjustable)
- 15/16" socket & wrench (open or adjustable)
- 5-100 ft lb torque wrench

Installation

- ① The basketball backstop must be in its deployed (down) position for installation of the Aut-O-Loc 2™.

- ② Locate the Aut-O-Loc 2™ just above and as close to the pick up point on the backstop mast as possible. The warning tear tab should be just below the white roller guides at the bottom of the Aut-O-Loc 2™ when the backstop is in the fully raised position.

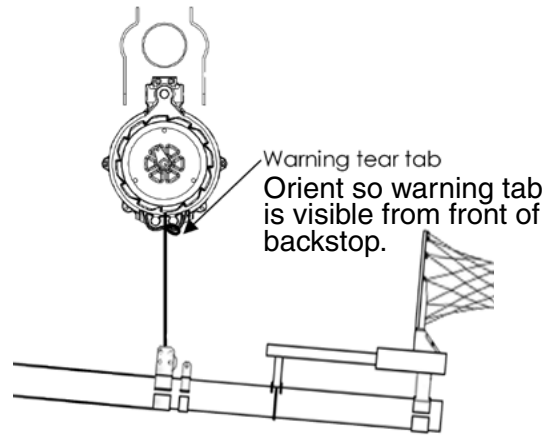


Figure 1

- ③ The Aut-O-Loc 2™ must be mounted in the center plane of backstop motion and the belt should not angle to the side or rub against any surface. Maximum belt side angle should not be greater than 1° at maximum belt payout.

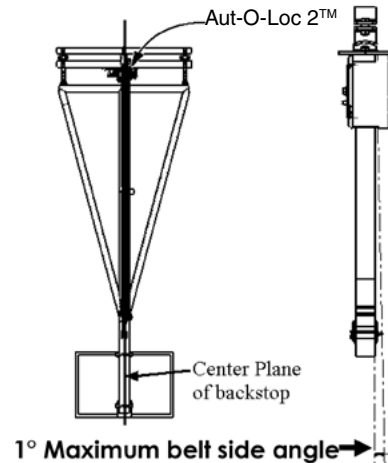


Figure 2

- ④ The Aut-O-Loc 2™ strap should be clear of obstructions throughout its sweep. These angles are installation dependant.

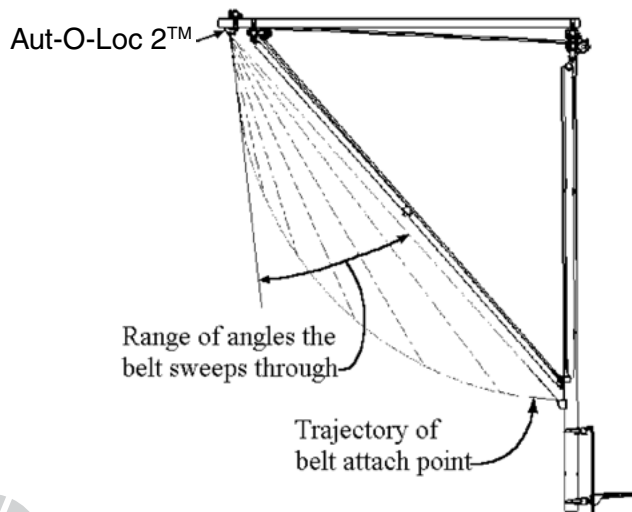


Figure 3

- ⑤ Insert $\frac{1}{2}$ " x 3" bolt in top clamp hole and finger tighten into opposite half clamp using $\frac{1}{2}$ " lock washer and nut. Place clamp over mounting pipe. Lift Aut-O-Loc 2™ unit up to clamp, insert $\frac{5}{8}$ " x $4\frac{1}{4}$ " bolt through bottom hole in both clamp halves and Aut-O-Loc 2™ unit and finger tighten using $\frac{5}{8}$ " lock washer and nut. If attaching to $3\frac{1}{2}$ " OD tube, insert $\frac{1}{2}$ " x 4" bolt in middle clamp hole and finger tighten using nut and lock washer. Position the Aut-O-Loc 2™ and hand tighten all bolts so that the Aut-O-Loc 2™ will remain in position on the pipe.

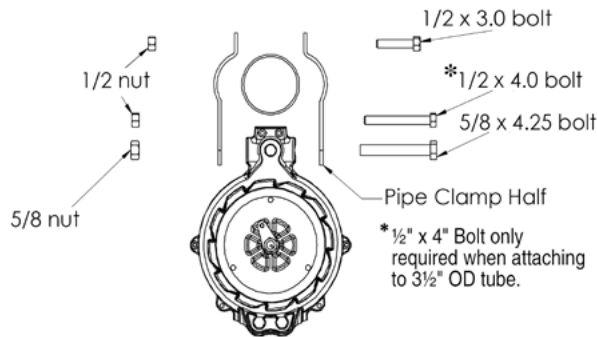


Figure 4

- ⑥ Stretch belt out and attach to mast. Use following steps to properly install belt clamp.

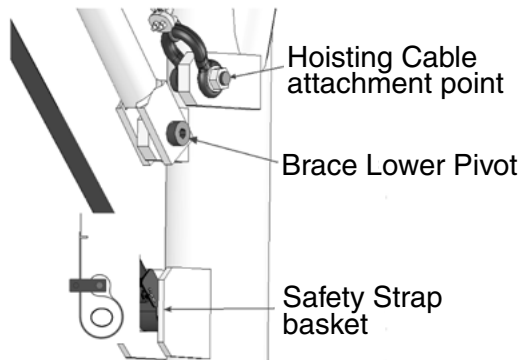


Figure 5

- ⑦ Wrap end around mast attach point. Place sewn tail of belt loop on the outside of the loop. Insert bolt through the clamp and clamp tube and tighten Nyloc nut on opposite side.

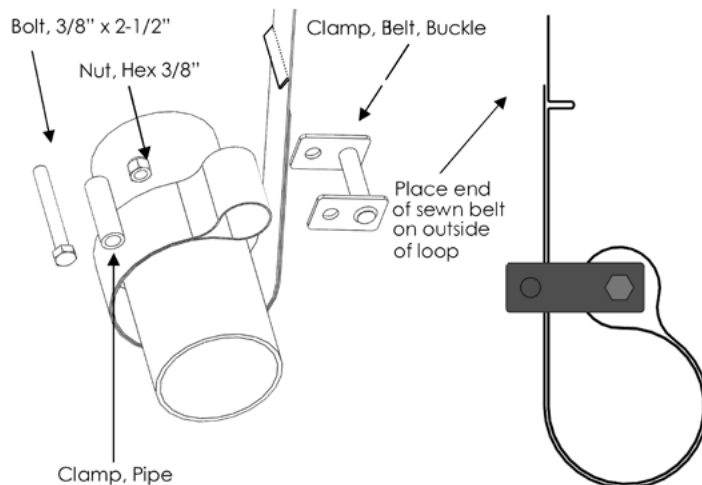


Figure 6

- ⑧ Tighten the top and middle $\frac{1}{2}$ " clamp nuts to a torque of 35 ft lbs.
⑨ Tighten the bottom $\frac{5}{8}$ " clamp nut to a torque of 45 ft lbs.

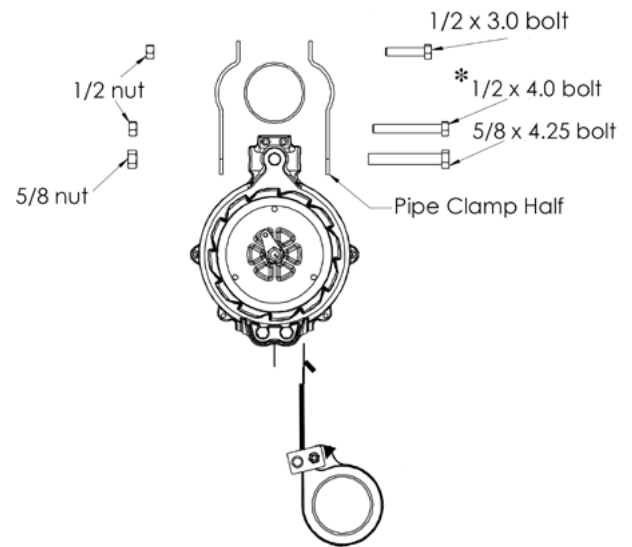


Figure 7

* $\frac{1}{2}$ " x 4" bolt only required when attaching to $3\frac{1}{2}$ " OD tube.

- ⑩ Tighten the $\frac{5}{8}$ " bolt so the pipe clamp is tight against the surface of the cast housing and the lock washer is compressed.
⑪ Check belt clamp assembly, tighten $\frac{3}{8}$ " nut to 22 ft lbs torque. Run backboard through a complete up and down cycle to assure unit is working properly.

Backboard padding.

Please Note: This step can be completed at any point during installation; the most convenient time is during bank/goal assembly, prior to bank attachment.

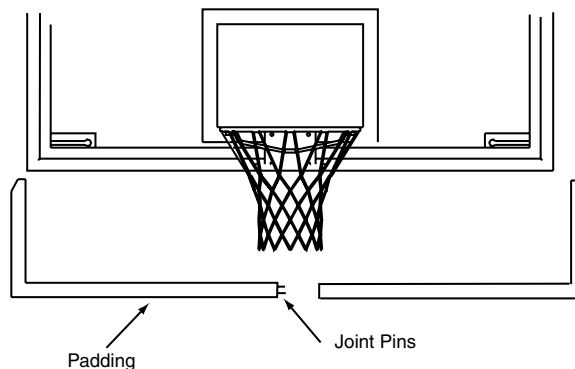
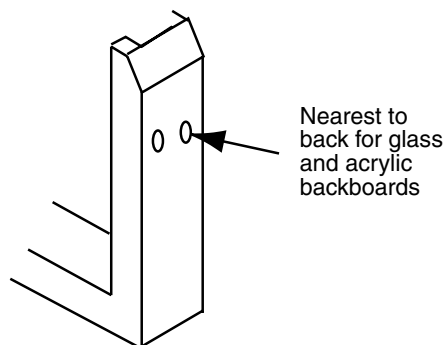
A0253/A0264 (glue-on:)

- ① Hold each half of pad in place and mark pads for trimming around support structure (if required).
- ② When required trimming is complete, apply coat of glue to inside of padding. Allow glue to dry until it becomes tacky.
- ③ While glue is drying on padding, apply a coat to the backboard.
- ④ Attach padding to backboard.

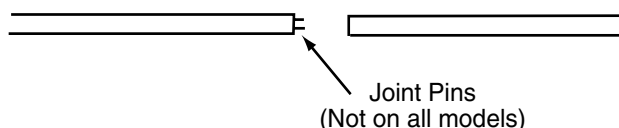
A0142 (bolt-on)

- ① Hold each half of pad in place and mark pads for trimming around support structure (if required).
- ② Trim pads (if necessary).
- ③ Hold pads in proper position and mark holes for drilling into board framework (8 holes per backboard). Make sure the holes closest to the center of the backboard (under the rim) are positioned so that the pads join fully in the middle.

⚠ CAUTION: On all glass or acrylic backboards, use holes nearest the rear of the backboard to avoid possible damage.



- ④ Drill holes (minimum 1/4", maximum 5/16") at marked locations. Drill completely through all framework structure.
- ⑤ IF PROVIDED: Use joint pins in pad half ends to eliminate sagging.



- ⑥ Attach pads using appropriate screws (three sizes provided). Make sure all washers and lock washers are used, to avoid loosening.
- ⑦ If needed, trim for goal clearance. (Some backboard and goal combinations will require extra trimming of pads to provide for goal clearance.)

⚠ CAUTION

Glue used to attach Progressive Sports Construction Group backboard padding is extremely flammable. Keep away from heat and flame. Keep out of reach of children. Avoid prolonged exposure to fumes: Use in a well-ventilated area.

Before leaving the jobsite:

- ① Touch up any scratches caused during installation or shipping.
(Krylon Brand - Gloss Black or Gloss White closely match Progressive standard colors)
- ② Remove tools and scrap from jobsite.
- ③ Ensure all backstops are level and in accordance with measurements on project drawings.
- ④ Tighten all bolts, and ensure that backstops are ready for use.
- ⑤ Verify that all backstops are functioning properly.
- ⑥ Set all limit switches on electric winches.
- ⑦ Coat Inner Tubes of Height Adjusters with petroleum jelly and lubricate Height Adjuster Rod with full tube of supplied grease.
- ⑧ Make sure all chalk lines are wiped from floor.
- ⑨ Dispose of boxes and packing materials.
- ⑩ Explain proper winch and backstop maintenance and operation to the customer.

NOTE: If you encounter any difficulties installing or servicing your Basketball Backstop by Progressive Sports Construction Group contact your dealer or Progressive Sports Construction Group at (765) 987-7999; or fax (765) 987-7142.

Basketball Backstops by Progressive Sports Construction Group

Backstop Model: _____

Inspection/Maintenance List

Backstop Number: _____

Periodically inspect your backstops and all related equipment and attachments. Frequency of inspections depends on use of the equipment. Use guidelines mentioned earlier in this manual when conducting inspections.

Below is a checklist to assist you in keeping a record of backstop inspections and maintenance. Cut, copy and post this page as a record of previous inspections and equipment repairs on each backstop. Place a checkmark or enter information in the appropriate box:

Inspection Item	Date	Satisfactory	Cleaned	Needs Repaired/Replaced	Problem Encountered
Winch Drum					
Winch Attachment					
Aircraft Cable					
Safety Belt					
Pulleys/Sheaves					
Back/Front Braces					
Side Braces					
Jackknife					
Ceiling Attachments					
Wall Attachments					
Cable Clamps					
Backstop Clamps					
Hangers					
T-Frame					
Height Adjuster					
Goal					
Bank					
Backboard Padding					
Finish					
Nets					

8'-10' Basketball Backstop Steel Height Adjuster by Progressive

Caution

- ① Locate and identify all pieces. Please note that clamps are packed separately from main unit.
- ② Do not paint inner slip tubes.
- ③ DO NOT use portable electric winch operator or electric drill to operate manual Height Adjusters.
- ④ For manual units, apply entire tube of lubricant (included) to T-Nut after installing threaded rod assembly.
- ⑤ For electric operators, make sure Actuator Tube is vertically plumb.
- ⑥ Electric Height Adjuster operates on 110-120V, 60-Hz current.
- ⑦ Make sure power is disconnected before wiring electric Height Adjuster.

Attaching to Backstop

- ① If not already attached, bolt attachment brackets to Height Adjuster (see Fig. 1). These will be used to attach Height Adjuster to backstop frame. For T-Stems, the attachment clamp goes over the height adjuster mounting so that mounting tubes best between clamp and mast. Drill into the tube just below the bottom U-Bolt and thread the $\frac{3}{8}$ " bolt into the hole of both the upper and lower half clamps (see Fig. 2).

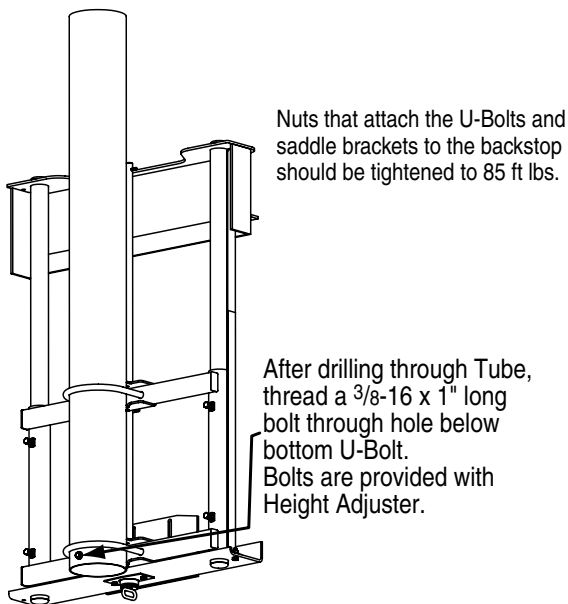
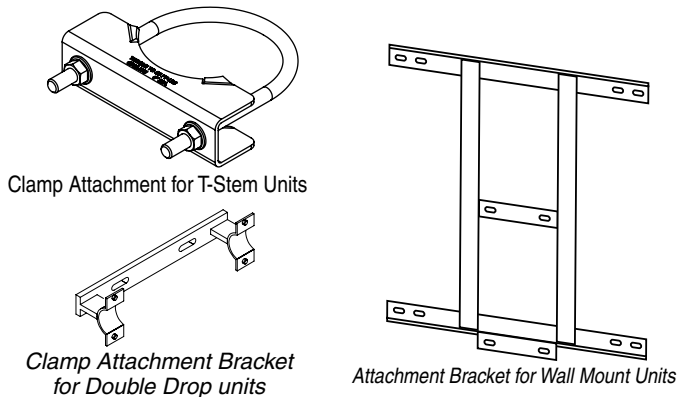


Figure 2

Manual Height Adjuster Assembly

(May be partially assembled at factory)

- ① Attach Nut Carrier and T-Nut to Height Adjuster.
- ② Install Threaded Rod Assembly through the bearing assembly, lower height adjuster plate and T-Nut (see Fig. 3).

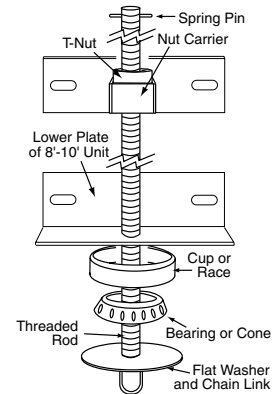


Figure 3

- ③ Apply *entire tube* of lubricant (included) just above and below the T-Nut. As the threaded rod operates through the T-Nut, the lubricant will be spread onto the threaded rod as necessary.

Please Note: Be sure to apply the entire tube as described. If the lubricant is missing from your package, contact Progressive Sports Construction Group.

- ④ Thread nylon bolts into rear mainframe assembly until they just touch the slip tubes. Tighten down nylon jam nuts to secure.
- ⑤ Test operation.

Electric Height Adjuster Assembly

- ① Locate appropriate Actuator Brackets (see Figure 4), and attach to specific backstop frame.
- ② Bolt Electric Actuator to Upper Actuator Bracket.
- ③ Attach Actuator Tube to Lower Actuator Bracket.
- ④ Wire according to wiring diagram.

Please Note: Be sure power is disconnected before wiring Height Adjuster.

- ⑤ Verify that Height Adjuster has at least 24" of travel, and that the full "up" position places the goal at 10' above floor. Adjust limit switches as necessary (see "Adjusting Limit Switches" below).
- ⑥ Thread Nylon Bolts into rear mainframe assembly until they just touch the lip tubes. Tighten down nylon jam nuts to secure.

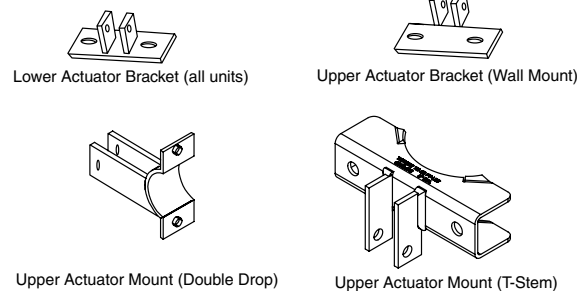


Figure 4

Adjusting Limit Switches

- ① The upper (raised) position is pre-set at the factory.
- ② The upper plastic ring (A) controls the "down" position. Should this need to be adjusted, simply rotate clockwise for more travel and counterclockwise for less travel (see Fig. 5).

Please Note: The inner tube must be turned out three full turns ($\frac{1}{2}$ ") for safe, repeatable operation. It can be turned out more if required by application and if the upper cam is adjusted properly to prevent driving the inner tube against the full extend positive stop.

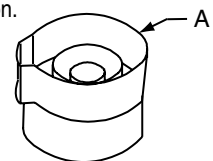


Figure 5

Continued

Attaching Bank Lift Angle & Backboard to Height Adjuster

- ① Locate Bank Lift Angle from the appropriate backboard kit. These will be used to attach the Height Adjuster to the upper mounting holes of the backboard.

Note: See remaining sections for individual backboards that require the use of special configurations/spacers to be attached before attaching the Lift Angle and/or Backboard.

- ② Bolt Lift Angle to the Height Adjuster.
- ③ Bolt backboard to completed Height Adjuster.
- ④ Position Rim to exactly 10' above floor and attach to Scale Mounting Bracket. Bracket pins at the top and bolts to the lower height adjuster plate. Cut a small ($\frac{1}{2}$ " wide) section off of bottom of self-adhesive height indicator scale, then apply self-adhesive height indicator scale.

42" Glass Backboard Spacer Only

- ① Locate 42" Glass Bank Spacer Assembly (see Fig. 6). Only 42" Glass Backboards require this unique spacer between the board and the Height Adjuster.
- ② Attach the 42" Glass Bank Spacer to the Backboard using the bottom holes. Backboard with spacer then attaches to Height Adjuster through top holes when goal is bolted in place.

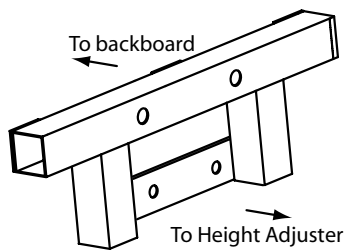


Figure 6

48" Rectangular Bank Spacers

- ① Locate Lift Angle Spacers from the board mounting kit (see Fig. 7).
- Note: All 48" rectangular boards require two Lift Angle Spacers.**
- ② 48" Glass boards require two more spacers at the goal mount in addition to the Lift Angle spacers. If installing 48" Glass bank, locate 7" Glass Bank Spacers.
 - ③ Place Lift Angle Spacers under Lift Angle and bolt through spacer when installing the Lift Angle.
 - ④ Place 7" Glass Bank Spacers between the Height Adjuster's goal mounting plate and the Glass Backboard. Bolt through the spacers for direct goal attachment.

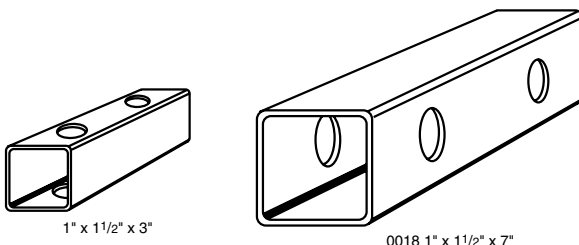
Lift Angle Spacer
(2 each)48" Glass Bank Spacer
(2 each)

Figure 7

Fan Aluminum Bank Spacers

- ① Locate Lift Angle from the board mounting kit (see Fig. 8).
- ② Bolt Lift Angle to Height Adjuster with the Angle turned down.
- ③ Locate Fan Aluminum Goal Spacer from the board mounting kit.
- ④ Place Goal Spacer between the Backboard and the Height Adjuster, positioning it between the Goal Mounting Bolts.
- ⑤ Apply the $\frac{1}{2}$ " wide section cut of scale to stationary outer slip tube so that it lines up with 10' marking.

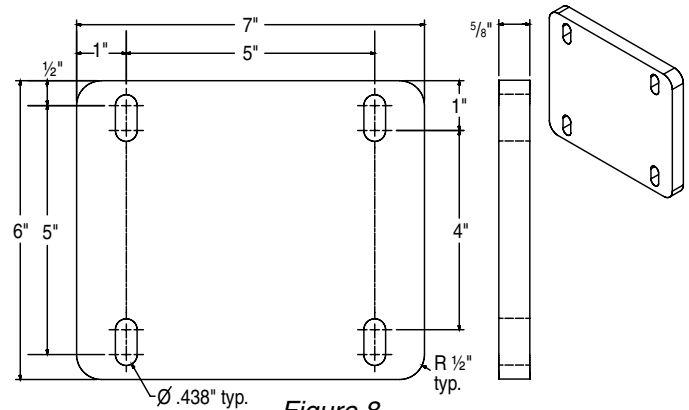
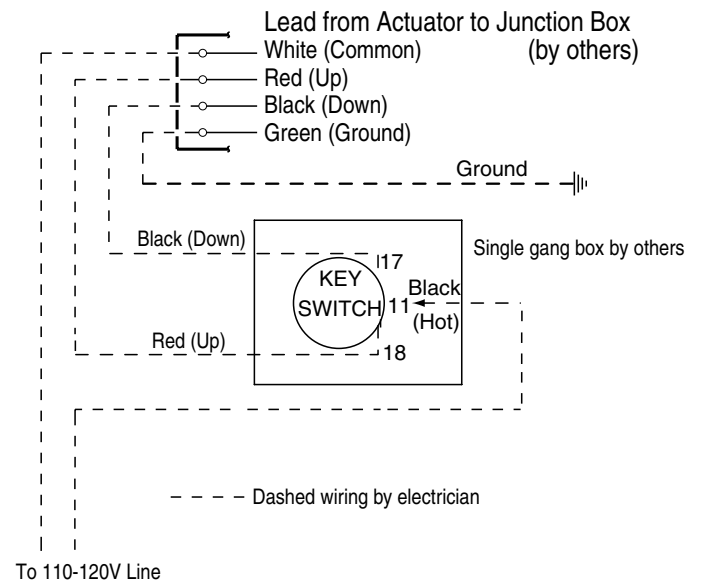
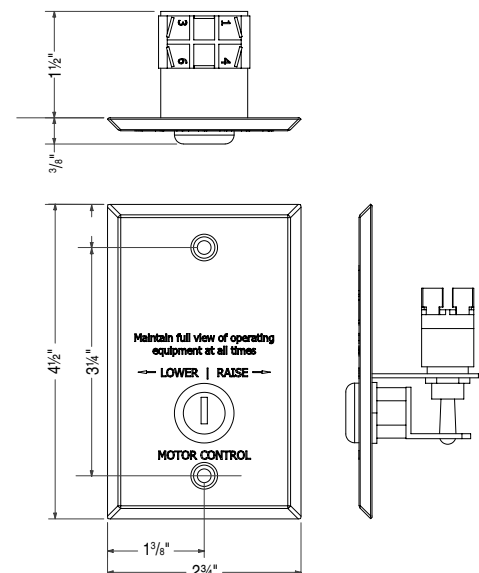


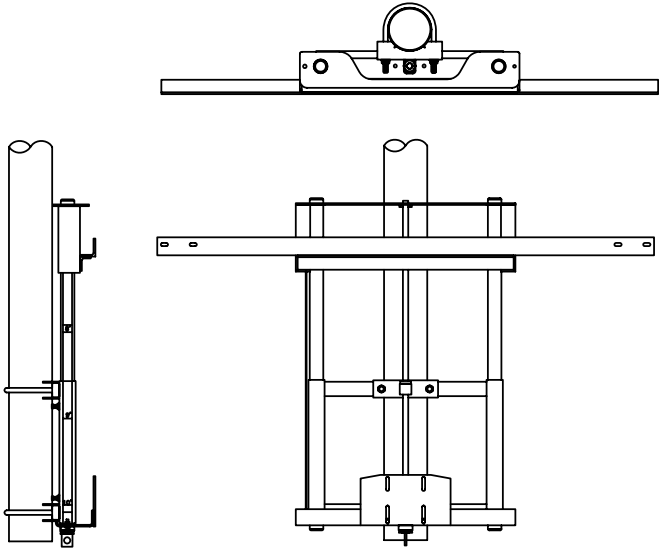
Figure 8

Fan Glass/Fiberglass Lift Angle

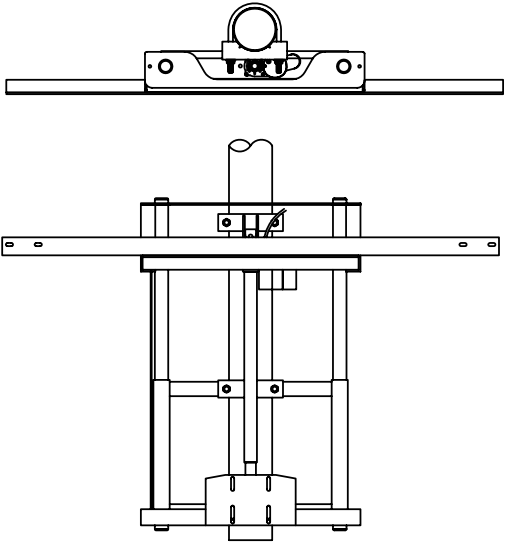
- ① Locate Lift Angle from the board mounting kit.
- ② Bolt Lift Angle to Height Adjuster with the Angle turned up.

Wiring Diagram**Progressive Key Switch**

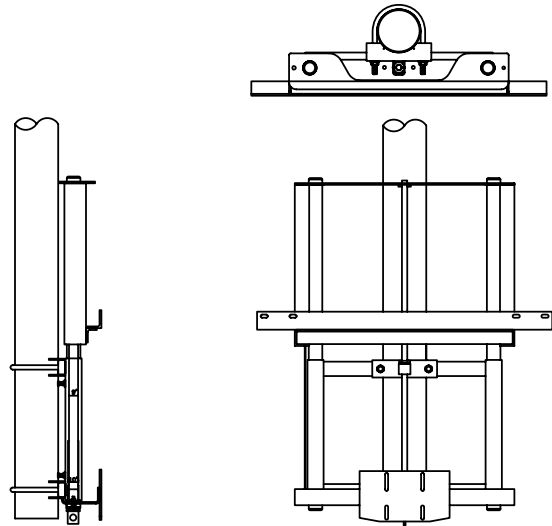
Assembled Height Adjusters



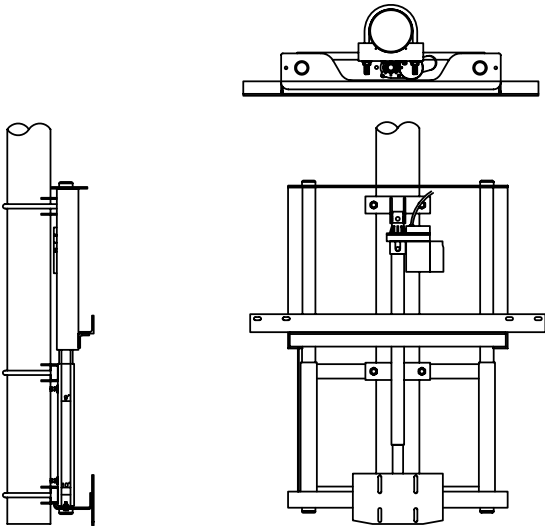
Rectangular Bank
Manual Height Adjuster



Rectangular Bank
Motorized Height Adjuster



Fan Bank
Manual Height Adjuster



Fan Bank
Motorized Height Adjuster

Superstructure (Truss) Attachment

- ① Mark off all measurements on floor using blue chalk line. (Measurements are included on project drawings.)
- ② Project chalk lines from the floor to the roof members using plumb bob or laser plumb pointer.

⚠ CAUTION: All measurements indicate center of clamp. Don't forget to add or subtract distance to clamp edges when placing clamps.

- ③ Attach clamp assemblies to roof structure (use numbers on project drawings to cross reference figures below). See Fig. G-1 and Fig. G-2 for tips on beam and tube mounts.

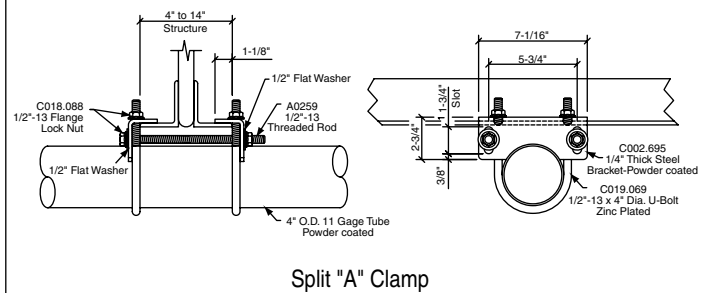
Please Note: Make sure all bolt and screw heads are toward the floor (threads pointing up).

- ④ Place superstructure tubing into clamp assemblies, insert cap screws, and start nuts.

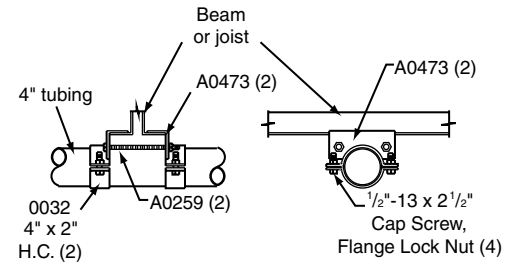
Please Note: All superstructure must be plumb and level before attaching T-Frame.

- ⑤ Tighten with impact tool. All Progressive Sports Construction Group Gymnasium Equipment is supplied with Grade 5 hardware. Clamps are designed to be installed with the nuts and bolts "tight." Progressive Sports Construction Group would consider tight to be torques between 40 ft-lbs and 60 ft-lbs.

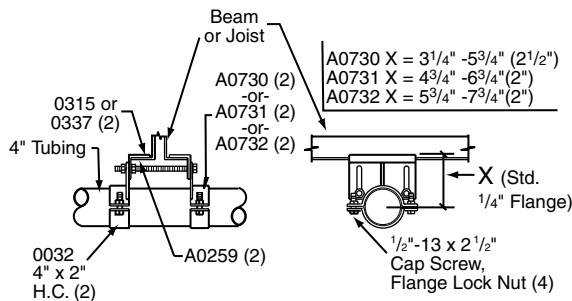
⚠ Caution: Progressive Sports Construction Group is not responsible for roof strength. Do not install truss if roof is not strong enough to bear stress loads required for backstop.



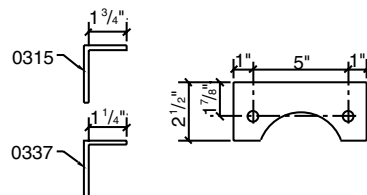
Split "A" Clamp



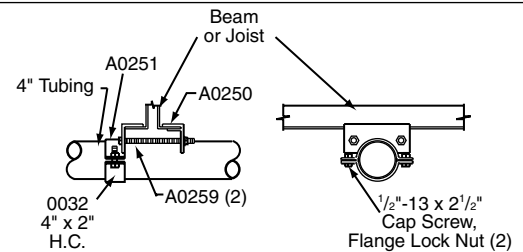
A0473
Split-A Clamp Assembly



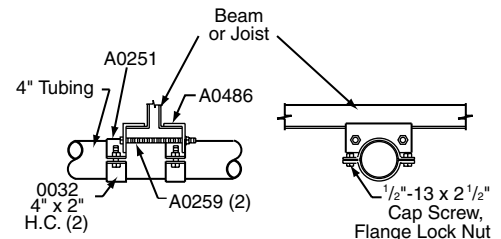
A0730, A0731, A0732
Adjustable Split-A Clamp



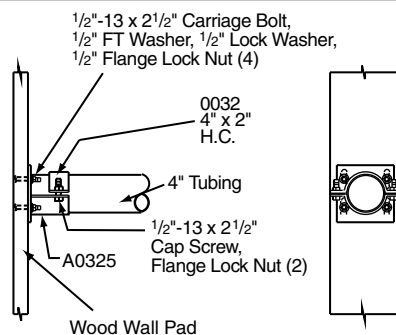
0315 or 0337
Split-A Clamp Angle



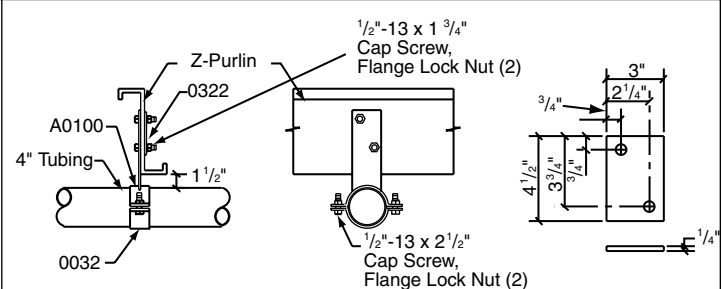
A0250
Beam Clamp Angle



A0486
Reversed Split-A Clamp



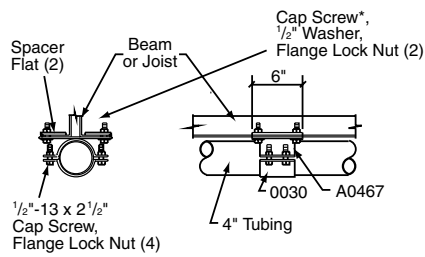
A0325
Wall Mounted Tube Hanger



A0100 or A0150
Z-Purlin Hanger

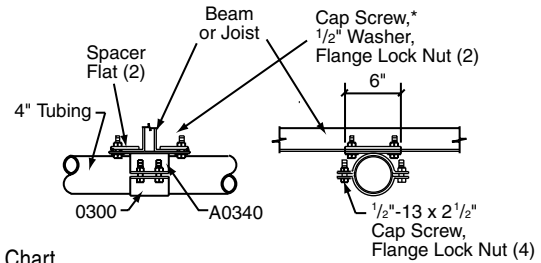
0322
Backing Plate

Please Note: Before attachment, hold hanger in place and mark hole locations on Z-Purlin. Drill 9/16" holes.



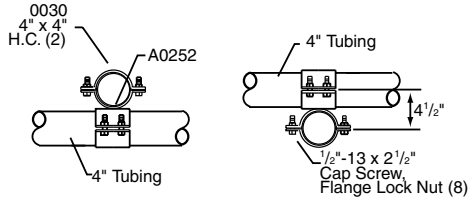
*See Chart

A0467
Parallel Beam Mounted Tube Hanger

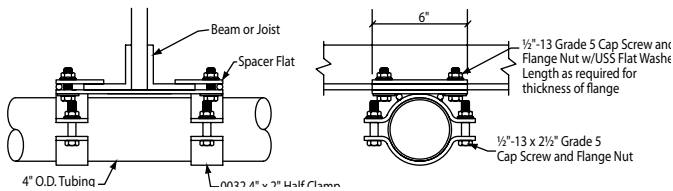


*See Chart

A0340
Perpendicular Beam Mounted Tube Hanger

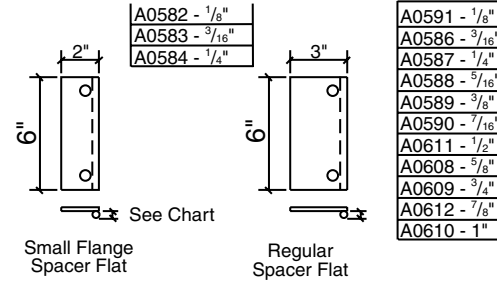


A0252
4" Back-to-Back Half Clamp



*See Chart

A0357
Beam Plate



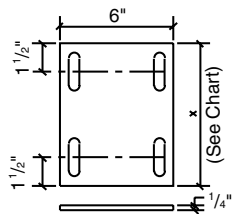
Spacer Flat Assembly

*Cap Screws used with Spacer Flats:

Up through $\frac{3}{8}$ " = $1\frac{3}{4}$ " C.S.

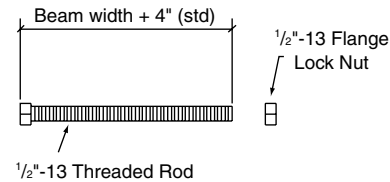
$\frac{3}{8}$ "- $\frac{3}{4}$ " = 2" C.S.

$\frac{3}{4}$ "- $1\frac{1}{4}$ " = $2\frac{1}{2}$ " C.S.



Beam Plate

Part No.	Plate Size	Beam Size
0317	6"	2"-4"
0333	8 1/2"	4"-6"
0334	10 1/2"	6"-8"
0335	12 1/2"	8"-10"
0336	14 1/2"	10"-12"



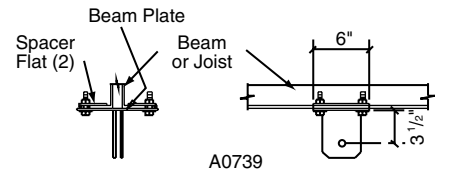
A0259
1/2" Acme Thread Assembly

Standoff Attachment

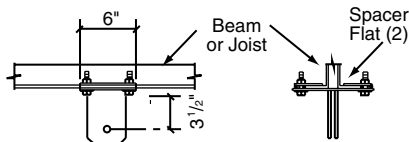
① Attach hangers to superstructure.

② Install standoff. (Standoff hangers and pieces vary according to installation. Cross reference diagrams with project drawings using part numbers.)

Please Note: Make sure all bolt and screw heads are toward the floor (threads pointing up).



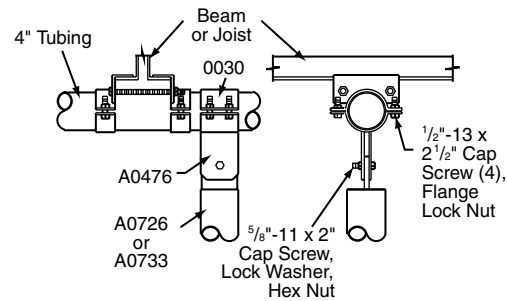
A0739



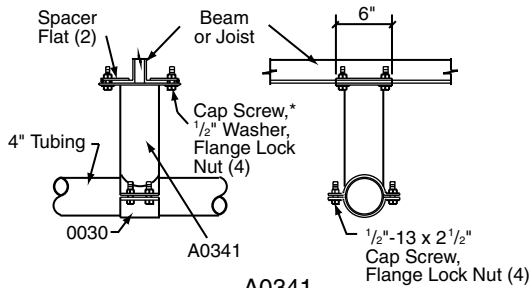
A0740

A0739 and A0740
Beam Mounted Standoff Hanger

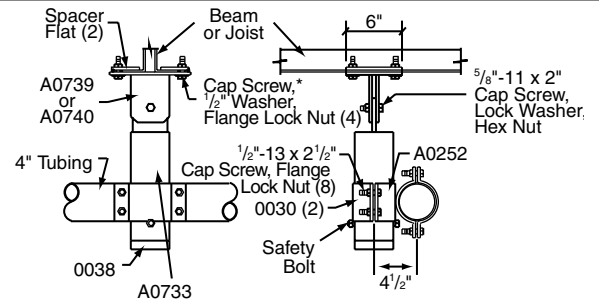
Please Note: See A0726 & A0733 for typ. use.



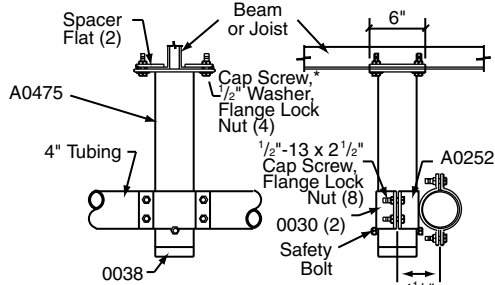
A0476
Tube Mounted Standoff Hanger



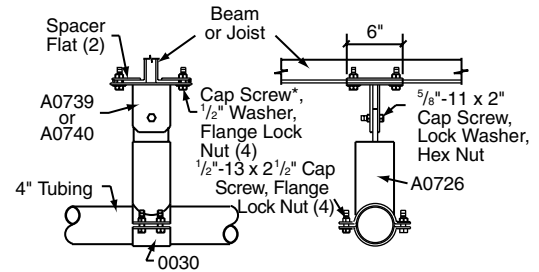
A0341
Beam Mounted Standoff W/Perpendicular Clamp



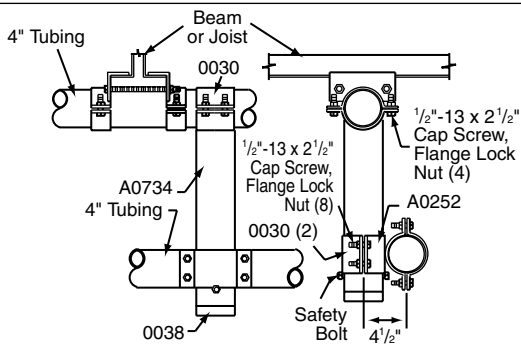
A0733
Beam Mounted Standoff W/Lug



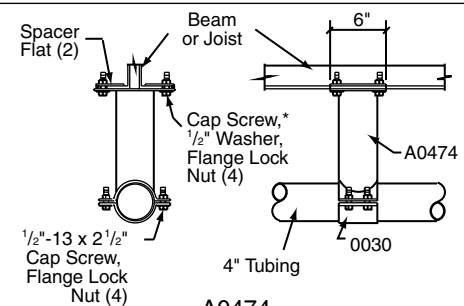
A0475
Beam Mounted Standoff



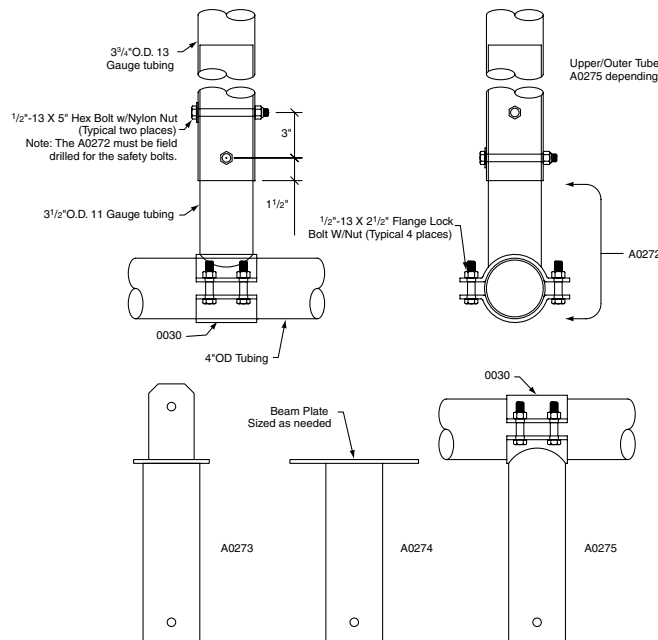
A0726
Beam Mounted Standoff W/Clamp & Lug



A0734
Tube Mounted Standoff W/Clamp



A0474
Beam Mounted Standoff W/Parallel Clamp



Adjustable Stand-Offs

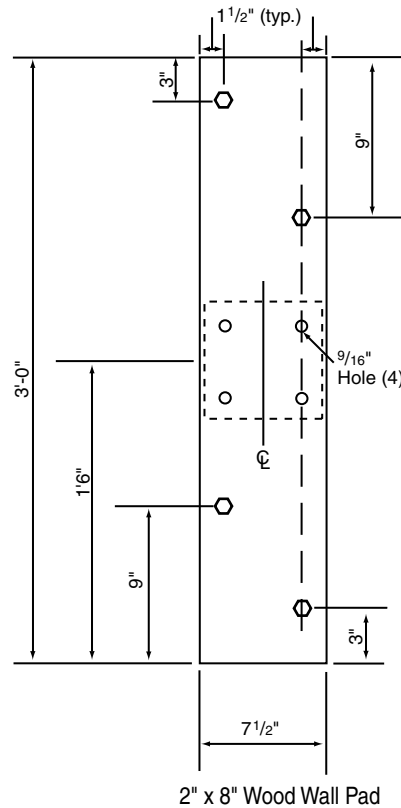
Wood Wall Pad Installation

⚠ Caution: Progressive Sports Construction Group is not responsible for wall strength. Do not install wall pads if wall is not strong enough to bear stress loads required for backstop. Attachment method to be determined by project architect/engineer. Attachment hardware provided by others.

Please Note: Drawings will show locations of wall pads. Before drilling, make sure there are no obstructions or electrical wiring where you will be drilling. Spread plastic throws on inside floor before drilling.

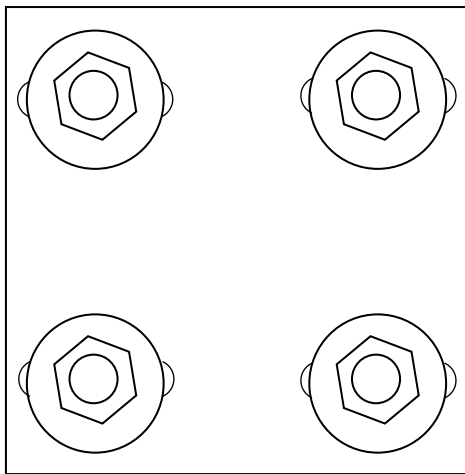
- ① Mark wall attachment locations on 0037 Wood Wall Pads (see figure at right). These may be adjusted to meet field conditions. (If thru-bolts are present, lay out holes to match bolt locations.) Drill four $\frac{9}{16}$ " diameter holes.
- ② Position part to be attached to wood pad on center line. Mark hole locations, and drill required number of $\frac{7}{16}$ " holes.
- ③ Turn wood pad to unfinished side, countersink $\frac{7}{16}$ " holes so carriage bolt heads will be flush with wood pad ($1\frac{3}{8}$ " diameter x $\frac{3}{8}$ " deep).
- ④ Place wood pad against wall and mark wall where $\frac{9}{16}$ " holes are drilled in wood pad.
- ⑤ Drill holes in wall as required.
- ⑥ Install $\frac{1}{2}$ "-13 x $2\frac{1}{2}$ " carriage bolts with $\frac{1}{2}$ " flat washers in $\frac{9}{16}$ " holes from back side of pad.
- ⑦ Place wood pad on wall and attach with type of wall bolt appropriate for field conditions.
- ⑧ Tighten wall bolts with hand wrench.

Please Note: Although not necessary, flat washers may be used in countersunk holes to ensure all mounting bolts coming through the wall pad extend the same distance from the surface of the wood wall pad.

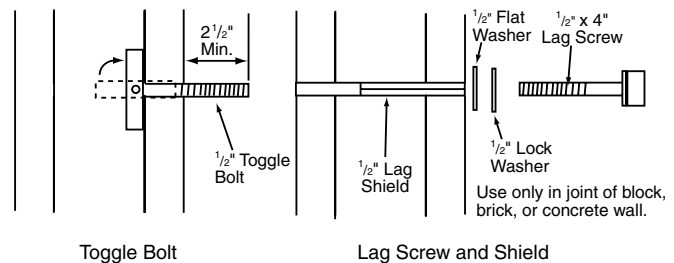
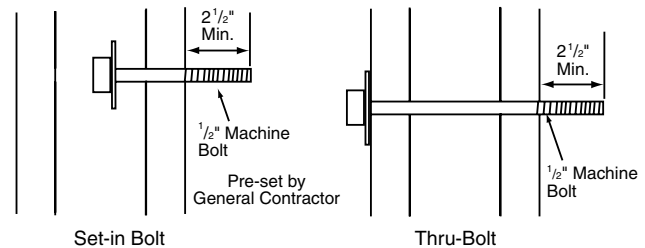


2' x 8' Wood Wall Pad

*** Drill holes according to attachment hardware used. Attachment hardware, number of holes and hole placement to be determined by the installer to meet building conditions.**



Wall Attachment



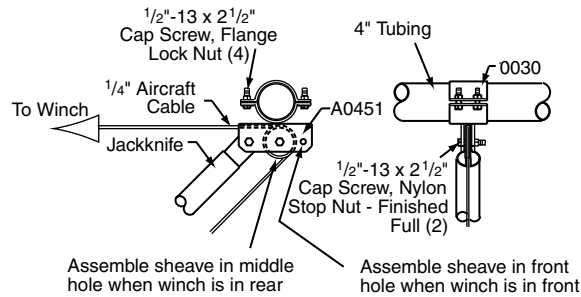
Wood Wall Pad Mounting Options (Typ.)

Please Note: Attachment method to be determined by project architect/engineer. Attachment hardware provided by others.

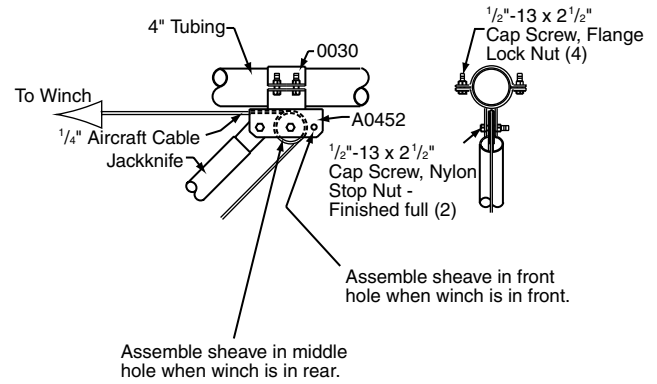
Upper Back Brace and Jackknife Hangers/ Attachments.

Please Note: Install Jackknife Hangers so that Cable Sheaves are in line with the center of the Winch Cable Spool.

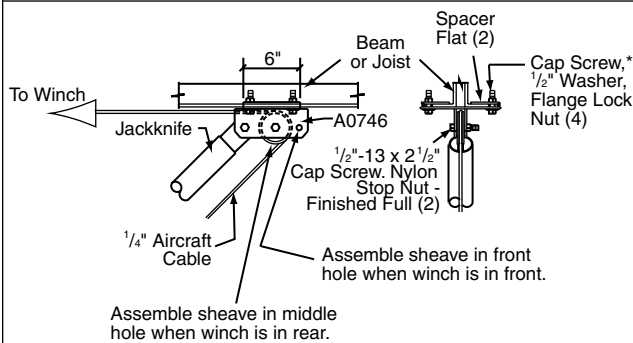
Perpendicular and parallel are used to describe the Hanger's position in relation to the backboard.



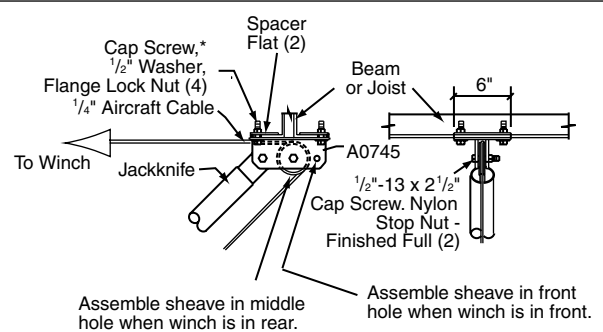
A0451
Parallel Upper Jackknife Hanger



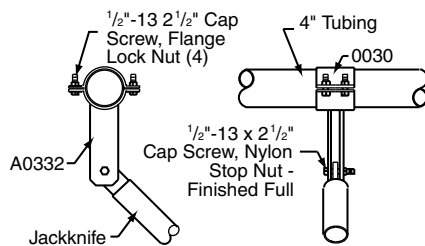
A0452
Perpendicular Upper Jackknife Hanger



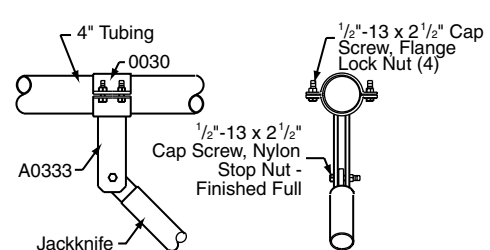
A0746
Beam Mounted Perpendicular Upper Jackknife Hanger



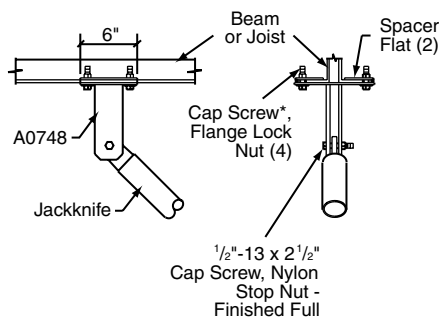
A0745
Beam Mounted Parallel Upper Jackknife Hanger



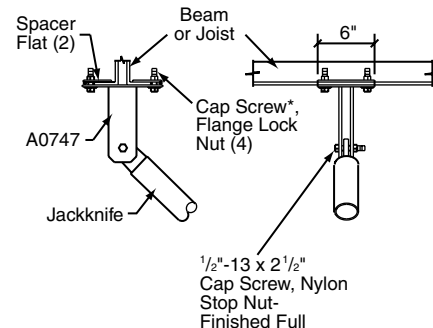
A0332
8" Parallel Upper Jackknife Hanger



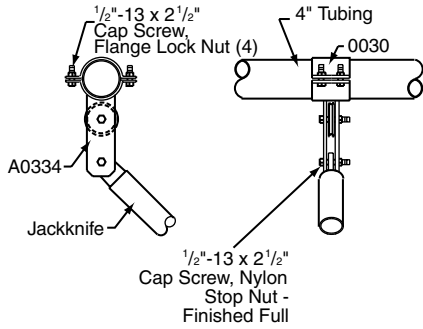
A0333
8" Perpendicular Upper Jackknife Hanger



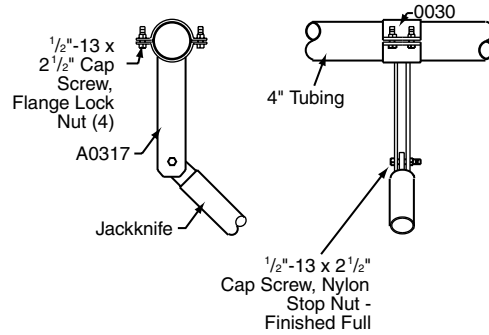
A0748
8" Beam Mounted Perpendicular Upper Jackknife Hanger



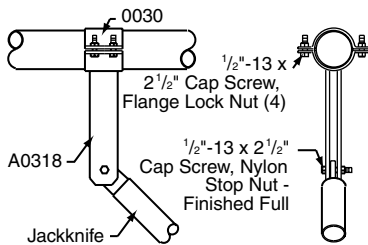
A0747
8" Beam Mounted Parallel Upper Jackknife Hanger



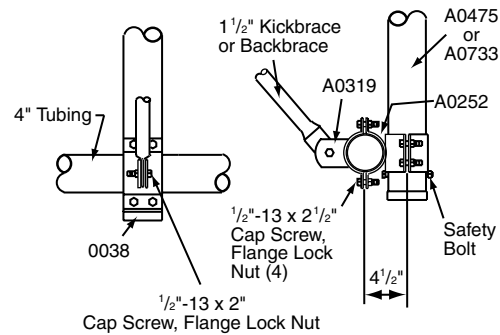
A0334
8" Parallel Upper Jackknife Hanger with Sheave



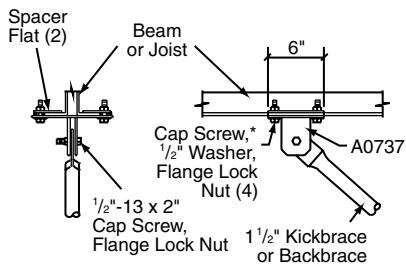
A0317
12" Parallel Upper Jackknife Hanger



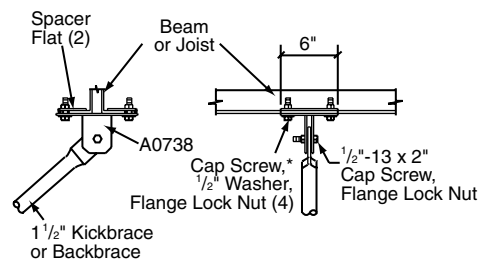
A0318
12" Perpendicular Upper Jackknife Hanger



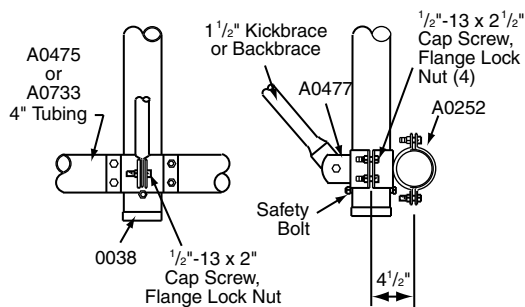
A0319
Perpendicular Kickbrace Hanger



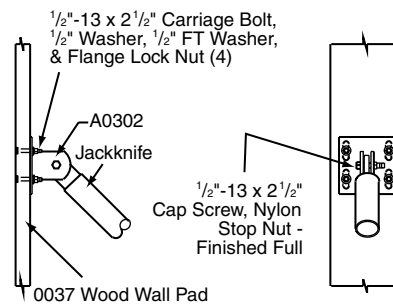
A0737
Beam Mounted Kickbrace Hanger - Perpendicular



A0738
Beam Mounted Kickbrace Hanger - Parallel



A0477
Parallel Kickbrace Hanger



A0302
Perpendicular Rigid Guide

Backstop Attachment

(To be completed AFTER Backstop Assembly—See assembly details beginning on page 22)

Please Note: When marking roof structure or truss for Backstop Hanger placement, remember to account for offset distances (center to edge of clamp).

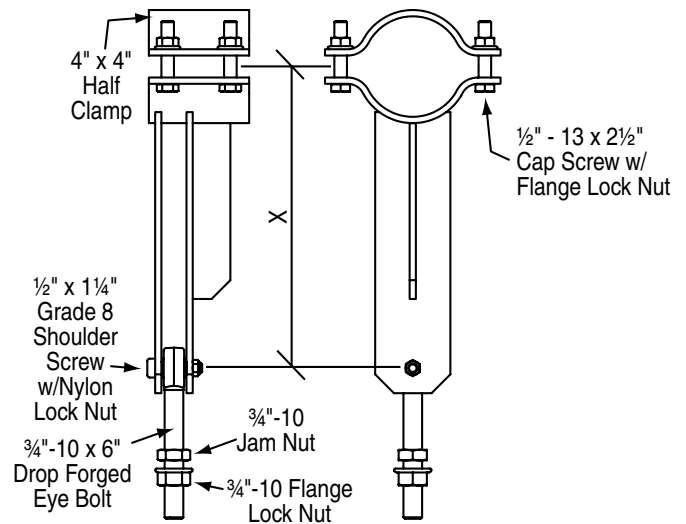
- ① Attach Backstop Hangers to backstop. (Hanger types vary according to installation. Cross reference diagrams with project drawings using part numbers.)

Please Note: Make sure to place the bottom of the main stem on a dolly, or casters, to keep from damaging the floor during hoisting of Backstop.

- ② Connect cable to cable clamp on Main Stem.
- ③ Carefully hoist Backstop into position.

⚠ CAUTION: Use extreme care when hoisting backstop. Hoisting too quickly, or having the cable too far down on the stem, can cause the frame to bounce or swing.

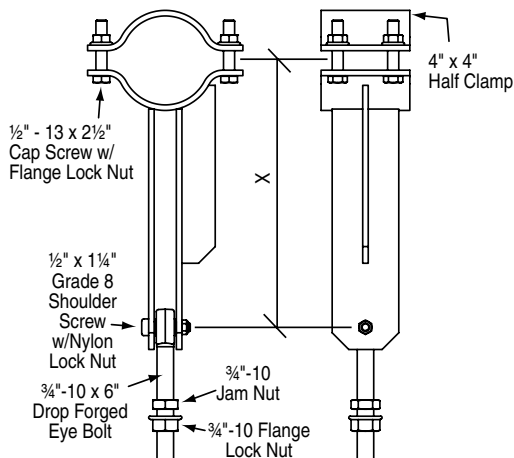
- ④ Attach Backstop to Superstructure. **Please Note:** Make sure all bolt and screw heads are toward the floor (threads pointing up).
- ⑤ Tighten screws and bolts with impact wrench.
- ⑥ Attach Back Brace, Kickbrace and/or Jackknife to backstop.
- ⑦ For folding backstops, attach cable and safety belt to proper connections. Raise and lower backstop to check operation.



Assembly Number	X
C096.075 MA	10"
C096.076 MA	12"
C096.077 MA	16"

Note: Height is adjustable $\pm 1"$

C096.07X MA—Parallel



Assembly Number	X
C096.078 MA	10"
C096.079 MA	12"
C096.080 MA	16"

Note: Height is adjustable $\pm 1"$

C096.07X MA—Perpendicular

Ceiling Suspended Backstop Assembly

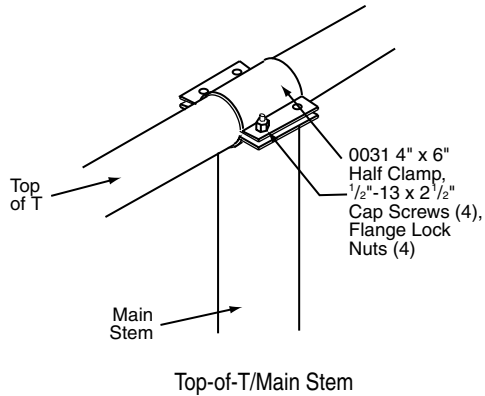
The following instructions are for all Progressive Sports Construction Group Ceiling-Suspended Backstops. Diagrams of completed backstops, including guidelines on clamp placement, can be found immediately following this section. Skip steps that do not pertain to your backstop model. Scale project drawings will indicate locations of hangers, clamps, and braces. Follow your project drawing from top to bottom, assembling as you go, using this manual for assembly details. Tips on specific models are included with diagrams of completed backstops at the end of this section.

Please Note: All nuts and bolts used on the backstop frame require a $\frac{3}{4}$ " wrench or socket; height adjuster nuts and bolts require a $\frac{9}{16}$ " wrench or socket.

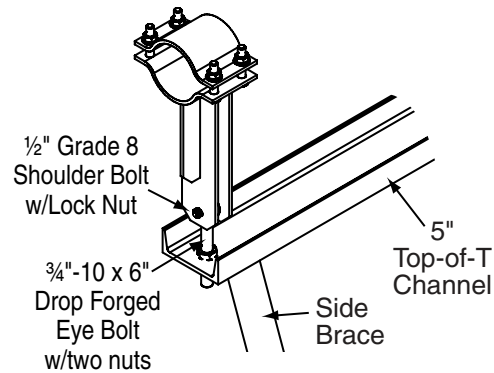
ASSEMBLY NOTE: When assembling T-Frame, rest the Top-of-T on two overturned five gallon buckets; place the bottom of the main stem on a four-wheeled cart or casters. This will allow for easier assembly and hoisting of the backstop.

① Bolt together T-Frame (for bolted frames) and attach Frame Hangers.

Please Note: For Welded Frames, go to step 2.

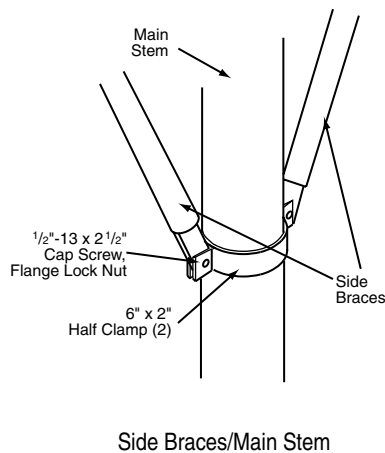


Please Note: For 855-SF-BT, attach Main Stem to Top-of-T according to project drawings. For all other models, attach Main Stem centered on Top-of-T.

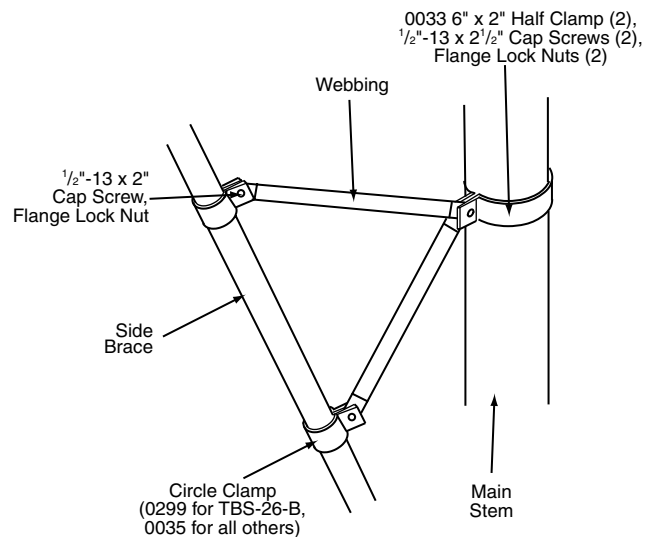


Top-of-T/Side Braces/Hangers
(Back or Front Brace for 855-SF-BT)

Please Note: 855-SF-BT does not have Side Braces.



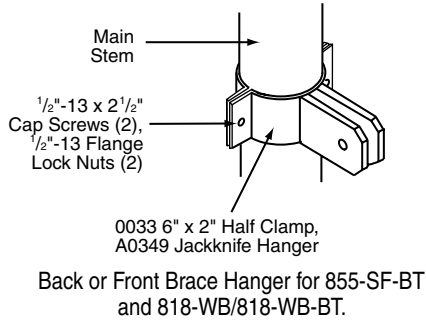
Please Note: The 855-SF-BT has no Side Braces, only a Back or Front Brace and Jackknife.



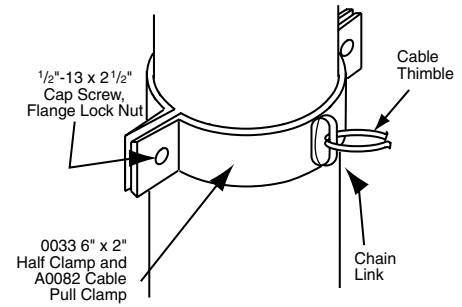
Webbing/Main Stem and Side Braces

Please Note: For 855-SF-BT, Webbing is attached to Back or Front Brace.

- ② Fasten Cable Pull Clamps, Safety Belt Clamp, and Lower Jackknife, Lower Back Brace, Kickbrace and/or A-Frame Hangers to Main Stem.

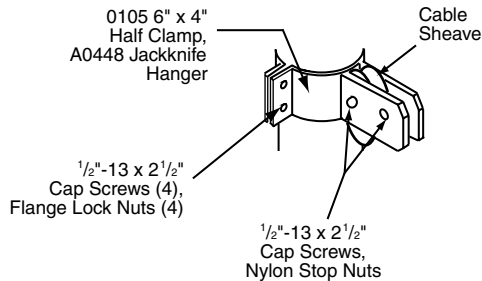


Please Note: To determine distance of Lower Jackknife and Back (or Front) Brace Hangers from the top of the T-Frame, use this formula: (Middle-of-Stem to Upper Jackknife or Brace Hanger Hole Center) + (Middle of Stem to Face-of-Bank).



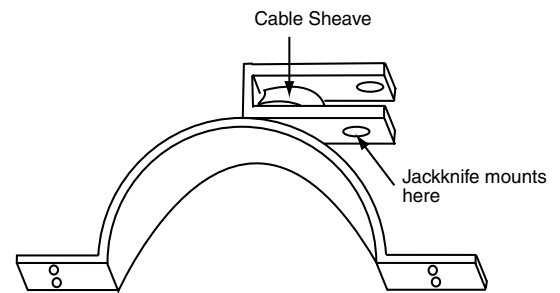
A0082 Cable Pull Clamp

Please Note: See project drawings for location on Main Stem. Make sure Chain Link faces direction of fold. Lightly tap Cable Thimble into place.



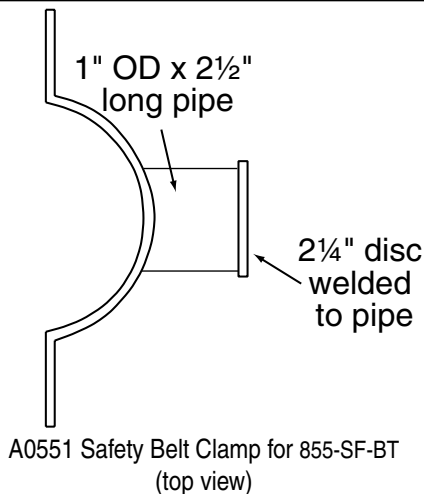
A0448 Lower Jackknife Hanger
(all folding models EXCEPT 855-SF-BT)

Please Note: See information for A0349 on Lower Jackknife Hanger placement. Placement can also be determined by scale project drawings. Make sure Hanger and Cable Sheave are in the direction of fold.

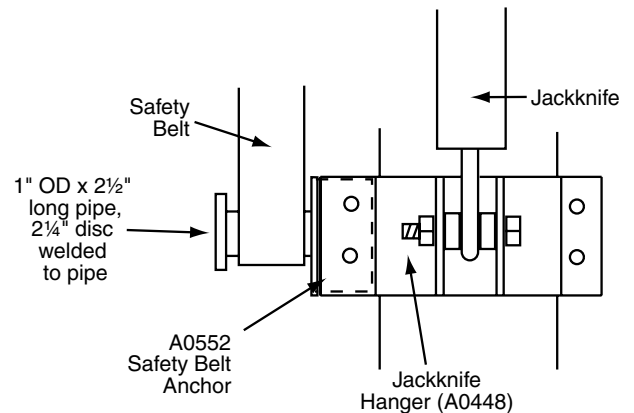


A0450 (right fold) Jackknife Hanger for 855-SF-BT
(A0449 identical, except for direction of hanger)

Please Note: See notes on A0349 and A0448 for placement. Attach using A0105 6" x 4" Half Clamp, 1/2"-13 x 2 1/2" Cap Screws, and 1/2" Flange Lock Nuts. Make sure Cable Sheave is behind Backstop, and facing in the direction of fold.

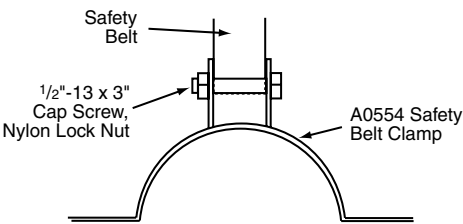


Please Note: Mount A0551 using a 0033 6" x 2" Half Clamp, two 1/2"-13 x 2 1/2" Cap Screws, and Flange Lock Nuts. Clamp should be on same side of backstop as Jackknife.



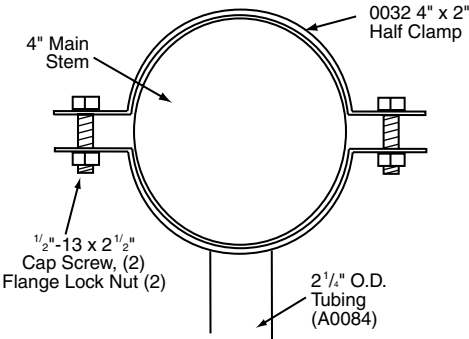
A0552 Safety Belt Clamp

Please Note: A0552 mounts outside Jackknife Hanger using the same Cap Screws that are used to fasten the Jackknife Hanger in place.

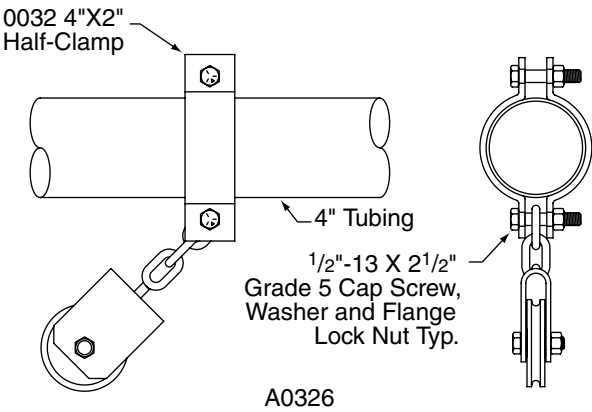


A0554 Safety Belt Clamp (top view)

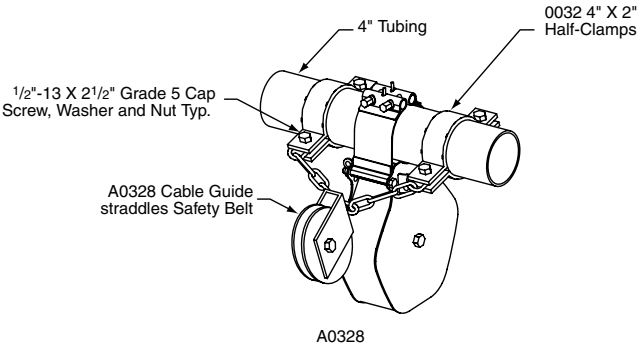
Please Note: Mount A0554 using a 0033 6" x 2" Half Clamp, two 1/2"-13 x 2 1/2" Cap Screws, and Flange Lock Nuts. Place in direction of fold.



Back Brace attachment for 818-WB/818-WB-BT



A0326

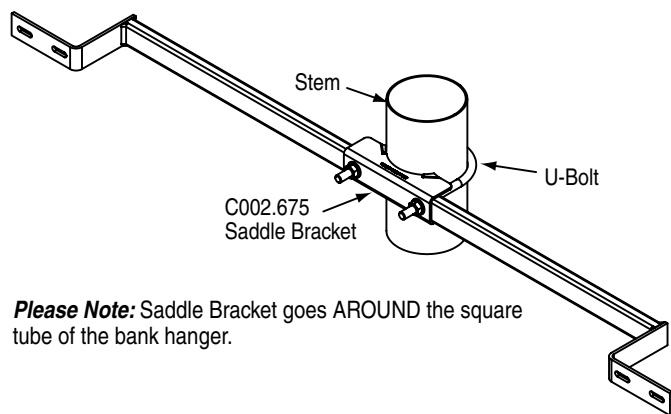


A0328

③ Bolt Bank Hanger to Main Stem.

Please Note: If installing a Height Adjuster, skip this step and see separate assembly instructions.

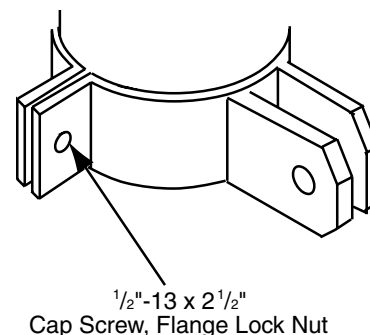
Please Note: Bolt Bank Hanger so that Bank will be installed 2"-3" above playing height. The Bank will be lowered into playing position after installation is completed.



Please Note: Saddle Bracket goes AROUND the square tube of the bank hanger.

Bank Hanger

(C096.062 for Rectangular Banks; C096.059 for Fan Banks)



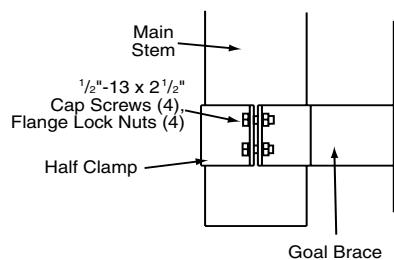
A0510 Brace Hanger

④ Install Goal Brace.

Please Note: A Goal Brace cannot be used in conjunction with a Height Adjuster.

- ① Attach Goal Brace to Main Stem using 6" x 4" or 4" x 4" Half Clamp, 1/2"-13 x 2 1/2" Cap Screws, and Flange Lock Nuts.

Please Note: The Goal Brace replaces the lower Bank Hanger as the means of attaching the lower half of the bank to the Main Stem.



Goal Brace

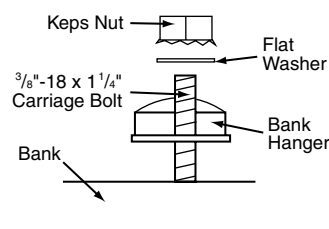
Please Note: Use A0505 for goals with mounting holes center spaced at 5" x 5"; use A0512 for goals with mounting holes center spaced at 5" x 4".

⑤ Attach Bank and Goal.

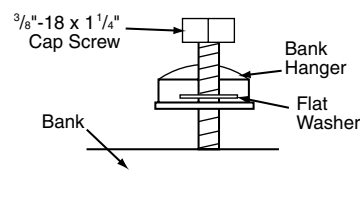
Please Note: Assemble bank/goal face down on sawhorses (use heavy blanket or other padding to protect banks from scratches).

- ① If mounting brackets are not already attached to bank, install 0022 Bank Brackets 1/2" from horizontal edges and 5/8" from vertical (top) edges, using 1 1/4" Hex Head Self-tapping Screws.
- ② Place bolts into slots of top Brackets (threads should be facing out).
- ③ Insert bolts into mounting holes on Bank Hangers and fasten using Flat Washers and Keps Nuts. (Lower portion of Bank should be resting on the Goal Brace, if one is included).
- ④ Place Goal in position (holes over holes).
- ⑤ Bolt Goal to Bank (and Goal Brace, if necessary) using 3/8" Carriage Bolts and Flange Lock Nuts.

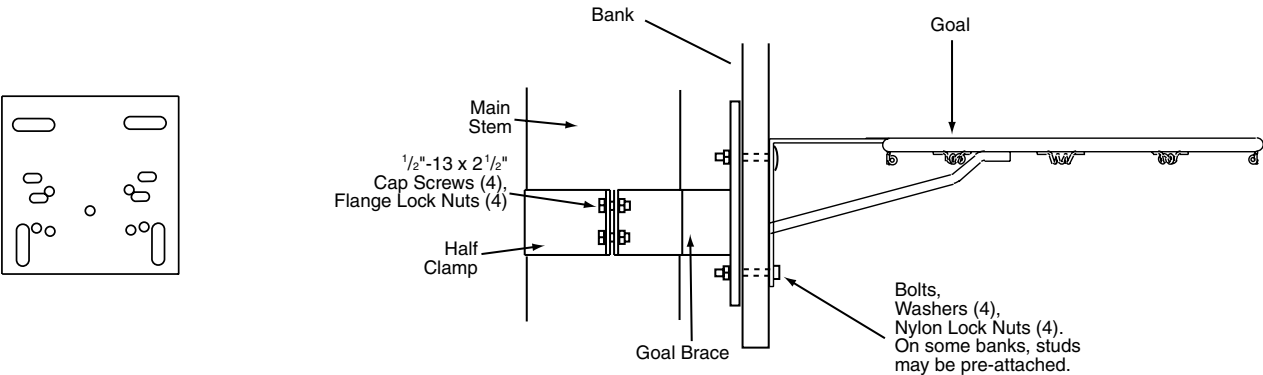
Please Note: Most glass banks come with studs protruding from the bottom two goal mounting holes. On these banks, secure using 3/8" lock nuts.



Bank mounting procedure for most Rectangular Banks



Bank mounting procedure for most Fan Banks



Please Note: Some Goals require a specified amount of torque when tightening mounting bolts. Check Goals for labels containing torque or other mounting requirements before installation.

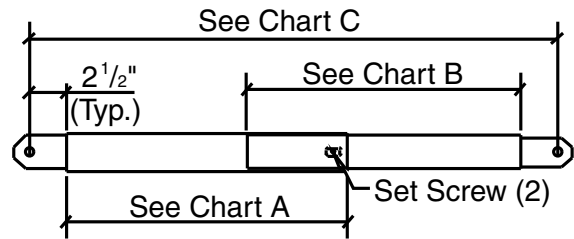
⑥ Hoist backstop into position and attach (see “Backstop attachment” section).

Please Note: There are several ways to hoist the backstop into position, including use of an electric winch or block and tackle. When hoisting, one person should steady the backstop to prevent swaying.

⑦ For 818-WB/818-WB-BT: Assemble/Install Back/Front Brace.

Please Note: Following is a table matching various lengths with Back (or Front) Brace numbers. There are always two halves: A + B = C.

NOTE: Sometimes used as adjustable Kick Brace



BB 301 - BB 314
Back Brace Detail

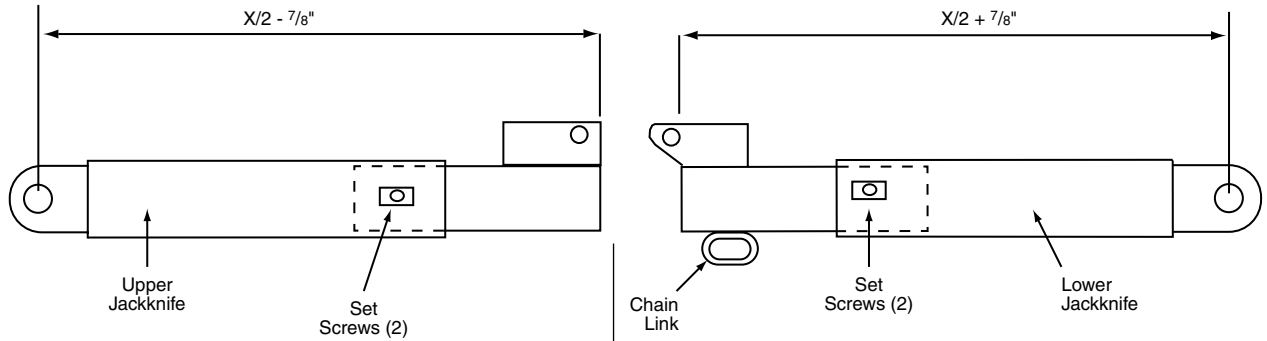
BB No.	Chart A	Chart B	Chart C	
	2 1/2" O.D.	2 1/4" O.D.	Min. Hole Center to Hole Center	Max Hole Center to Hole Center
BB 301	1'-9 1/2"	2'-0 1/2"	3'-0"	3'-6"
BB 302	2'-3 1/2"	2'-6 1/2"	3'-6"	4'-6"
BB 303	3'-3 1/2"	3'-6 1/2"	4'-6"	6'-6"
BB 304	5'-0 1/2"	5'-0 1/2"	6'-3"	9'-6"
BB 305	8'-3 1/2"	6'-0 1/2"	9'-6"	13'-6"
BB 306	12'-3 1/2"	6'-0 1/2"	13'-6"	17'-6"
BB 307	16'-3 1/2"	6'-0 1/2"	17'-6"	21'-6"
BB 308	20'-0"	6'-0 1/2"	21'-6"	25'-6"
BB 309	24'-3 1/2"	6'-0 1/2"	25'-6"	29'-6"
BB 310	28'-3 1/2"	6'-0 1/2"	29'-6"	33'-6"
BB 311	32'-3 1/2"	6'-0 1/2"	33'-6"	37'-6"
BB 312	36'-3 1/2"	6'-0 1/2"	37'-6"	41'-6"
BB 313	40'-3 1/2"	6'-0 1/2"	41'-6"	45'-6"
BB 314	44'-3 1/2"	6'-0 1/2"	45'-6"	49'-6"

Plumb backstop and measure “hole center-to-hole center” distance between Upper Back (or Front) Brace Hanger or Wall Hanger and Lower Back (or Front) Brace Hanger. Assemble Back (or Front) Brace to that length using set screws and stop nuts. Hoist and attach to Upper (or Wall) and Lower Hangers with 1/2"-13 x 2 1/2" Cap Screws and Flange Lock Nuts.

⑧ Assemble and attach Jackknife.

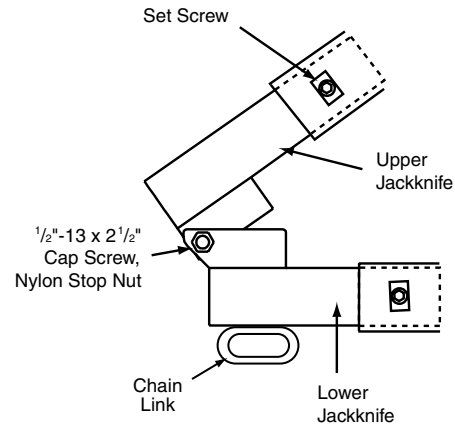
For all other folding models:

- ① Plumb backstop and measure "hole center-to-hole center" distance between Upper Jackknife Hanger and Middle-of-Stem. (**Please Note:** This measurement should equal the hole center-to-hole center distance between the T-Frame Hanger and the Lower Jackknife Hanger.) Consult project drawings. Divide above measurement (X) in half. Subtract $\frac{7}{8}$ " from one half of "X". This is the Upper Half Length. Add $\frac{7}{8}$ " to the other half of "X" to obtain the Lower Half Length.



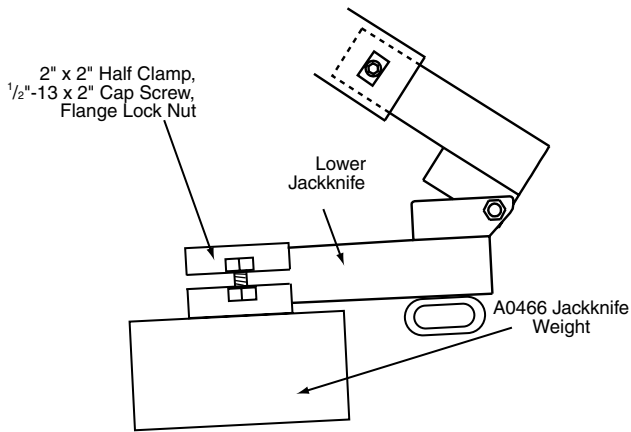
- ② Adjust Jackknife halves to proper length by loosening Set Screws, sliding inner tube in or out, and re-tightening screws and nuts. Connect two Jackknife halves using $\frac{1}{2}$ "-13 x 2 $\frac{1}{2}$ " Cap Screw and Flange Lock Nut.

Please Note: Chain Link should always be facing the Main Stem and on the lower section, to allow for cable tie-off.



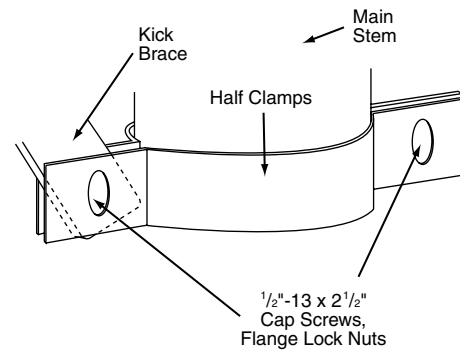
⑨ Attach Jackknife Weight.

This step is rarely necessary, and is used only on some short Rear-Folds.

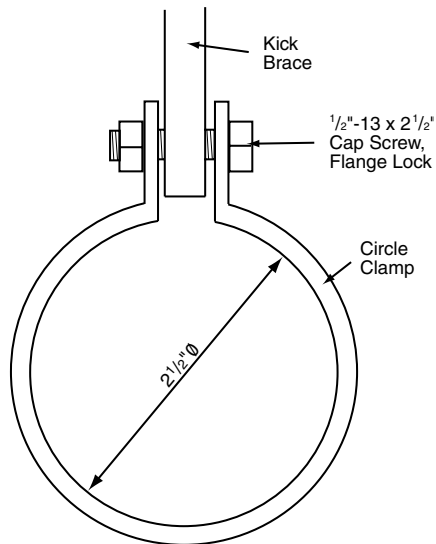


Please Note: Attach weight on Backstop side of Jackknife.

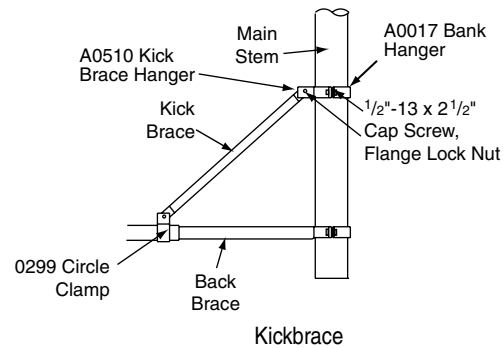
⑩ For 850-OSB/850-OSB-BT and install Kick Braces.



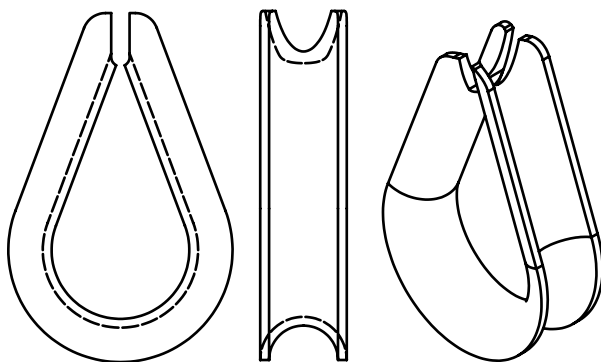
850-OSB-BT Kick Brace-to-Main Stem attachment using two Half Clamps (below bend)



0299 Circle Clamp used for Kickbrace-to-Back Brace attachment

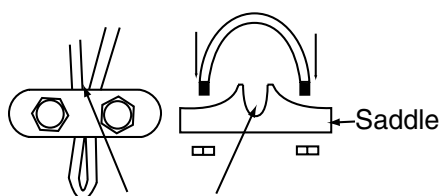


- ⑪ For all folding models, complete cable run and attach Safety Belt (see diagrams of finished backstops).



Cable Thimble
(Prevents excessive wear on cable)

Please Note: Use Cable Thimbles anywhere aircraft cable will be passing through or tied off to a Chain Link. Install by using a wrench to gently tap open end around Chain Link. Thread cable through groove to prevent excessive wear.

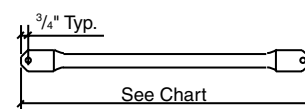


Cable is clamped between
U-Bolt and Saddle.

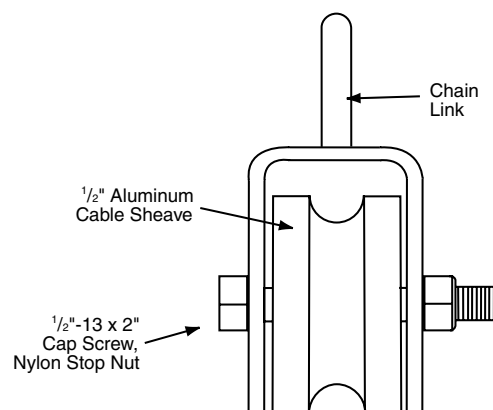
Cable Clamp ($\frac{1}{8}$ " and $\frac{1}{4}$ ")

Part No.	O.A. L.G.
0132	2'5"
0133	2'8"
0134	3'2"
0135	3'8"
0136	4'0"
0137	4'6"
0138	4'11"
0139	5'4"
0140	5'8"
0141	6'5"
0142	6'10"
0143	7'3"
0144	7'8"
0145	8'0"
0146	8'6"
0147	9'0"
0148	10'0"
0149	10'8"
0150	11'5"

NOTE: Certain Kick Brace sizes also used as Backstop Webbing.

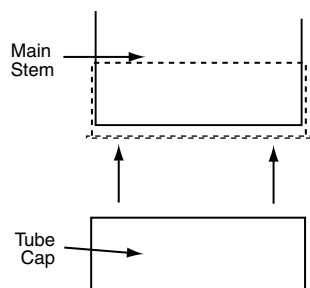


0132 - 0150
1 $\frac{1}{2}$ " O.D. Kick Brace



A0081 Small Block Cable Guide
(Various mounting options available)

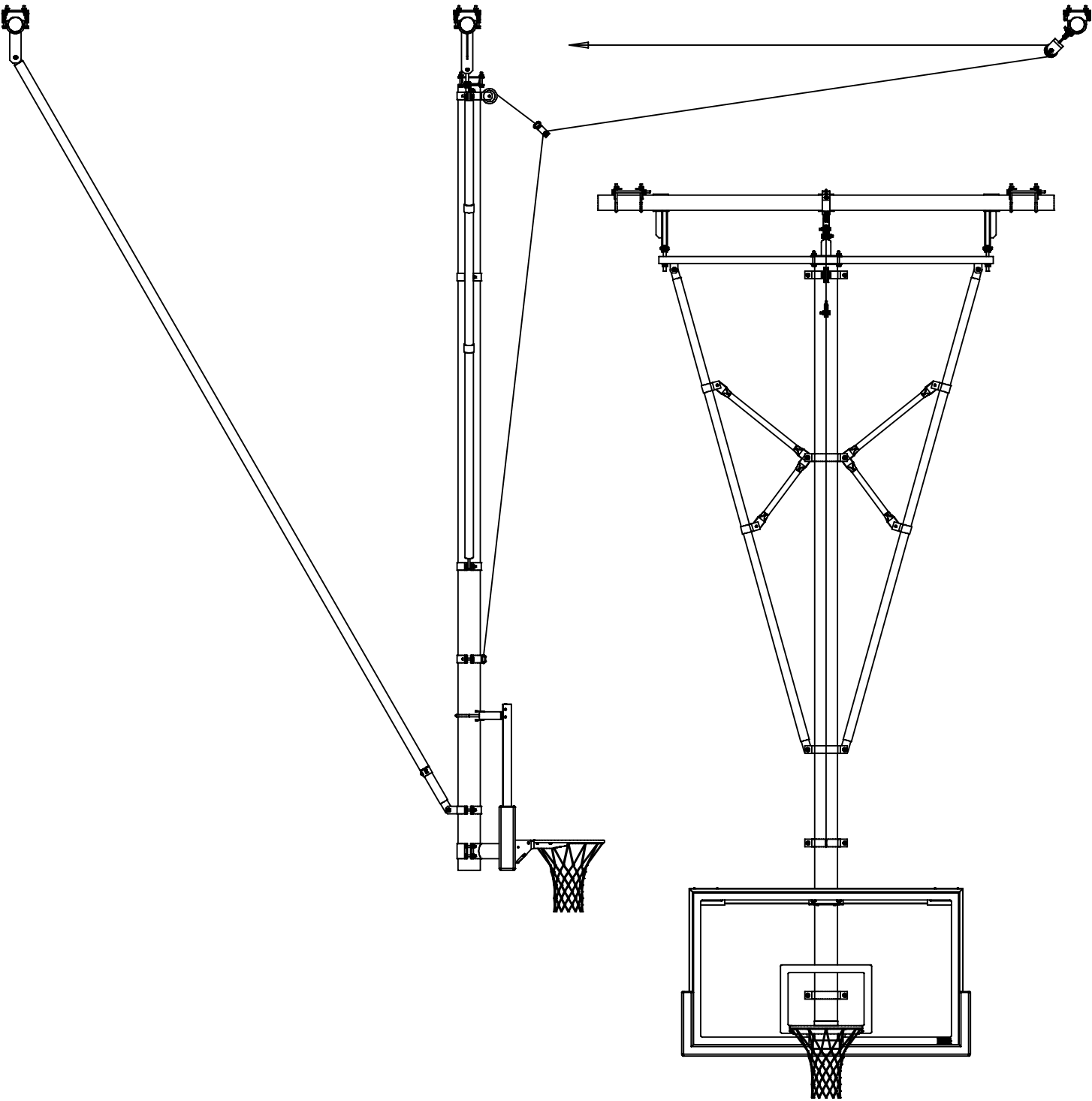
- ⑫ Attach Tube Cap on bottom of Main Stem.



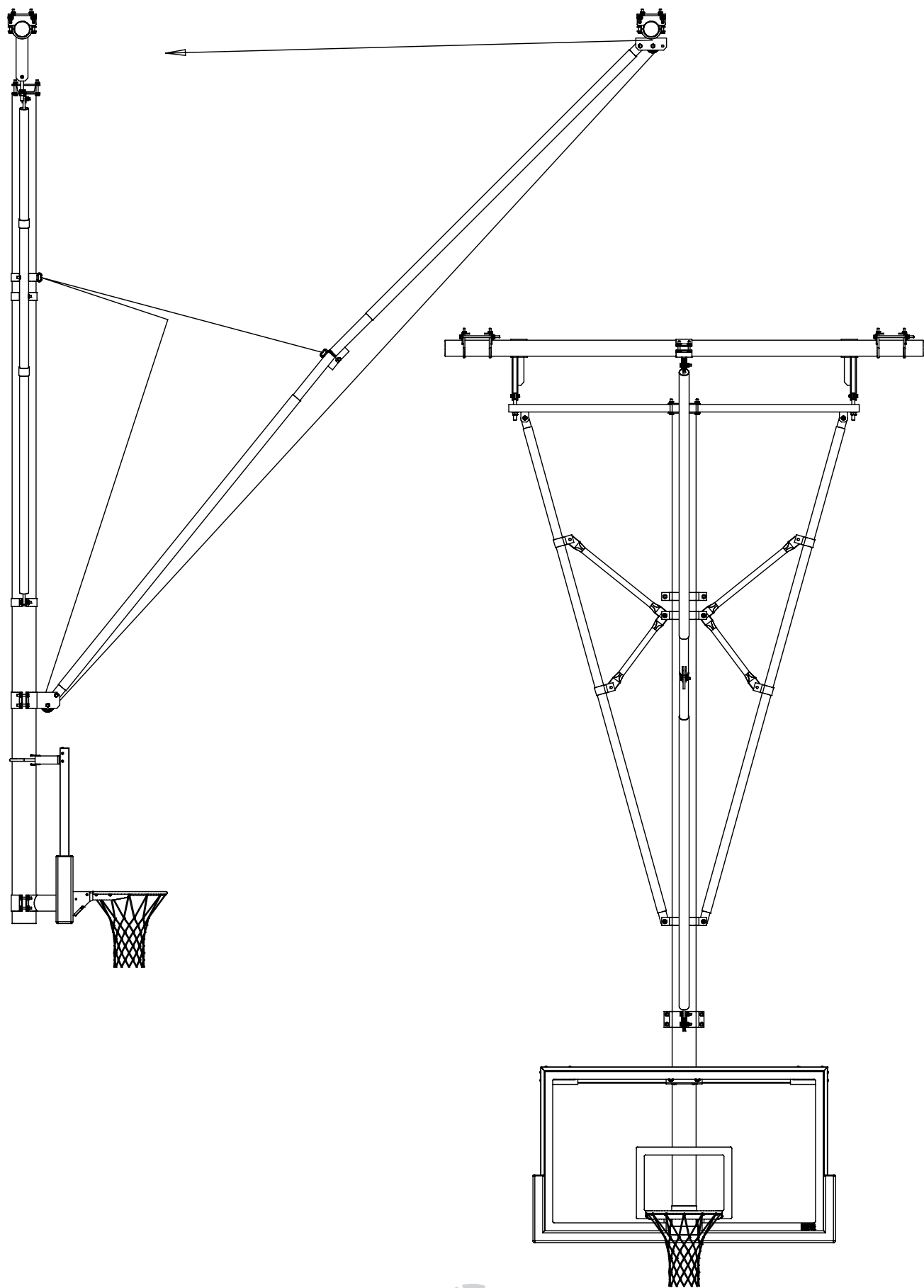
Please Note: If Main Stem is too long, you will need to cut it to proper length before installing Tube Cap. Stem should not extend below bottom of backboard.

- ⑬ Check backstop alignment, make sure all bolts are tight, lower backboard into playing position, and verify measurements.

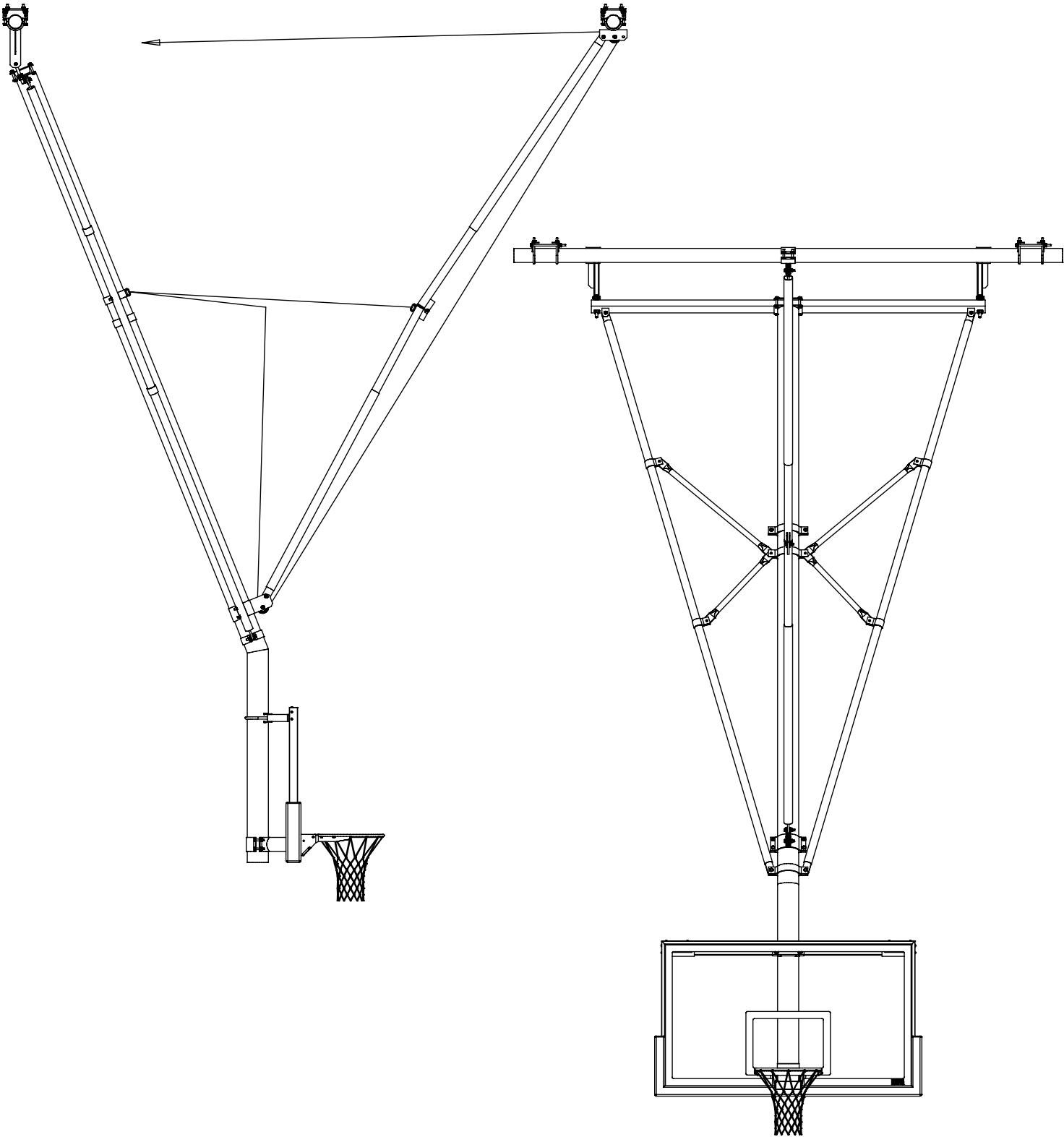
817-FFRB-BT



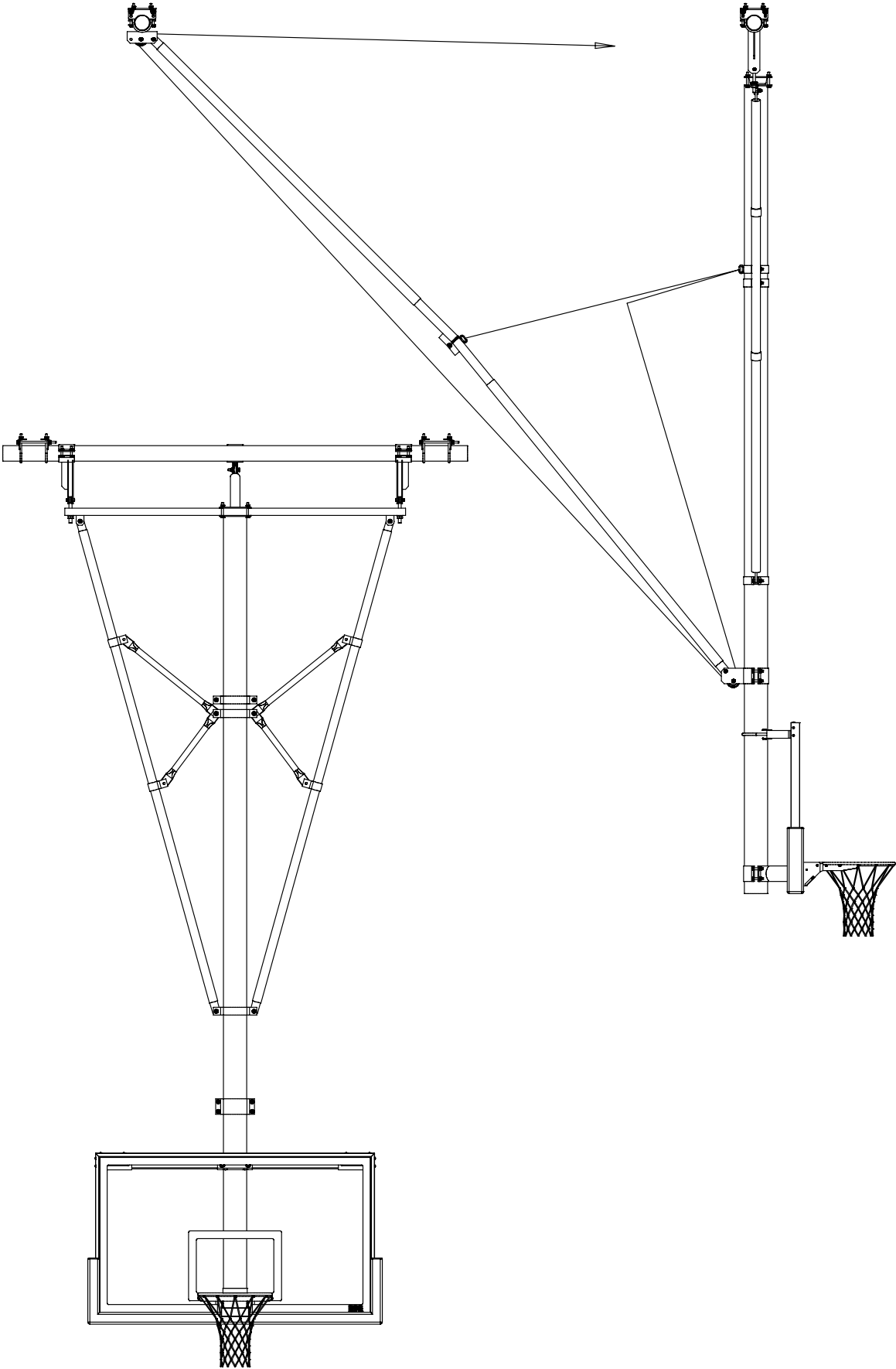
849-FFB-BT



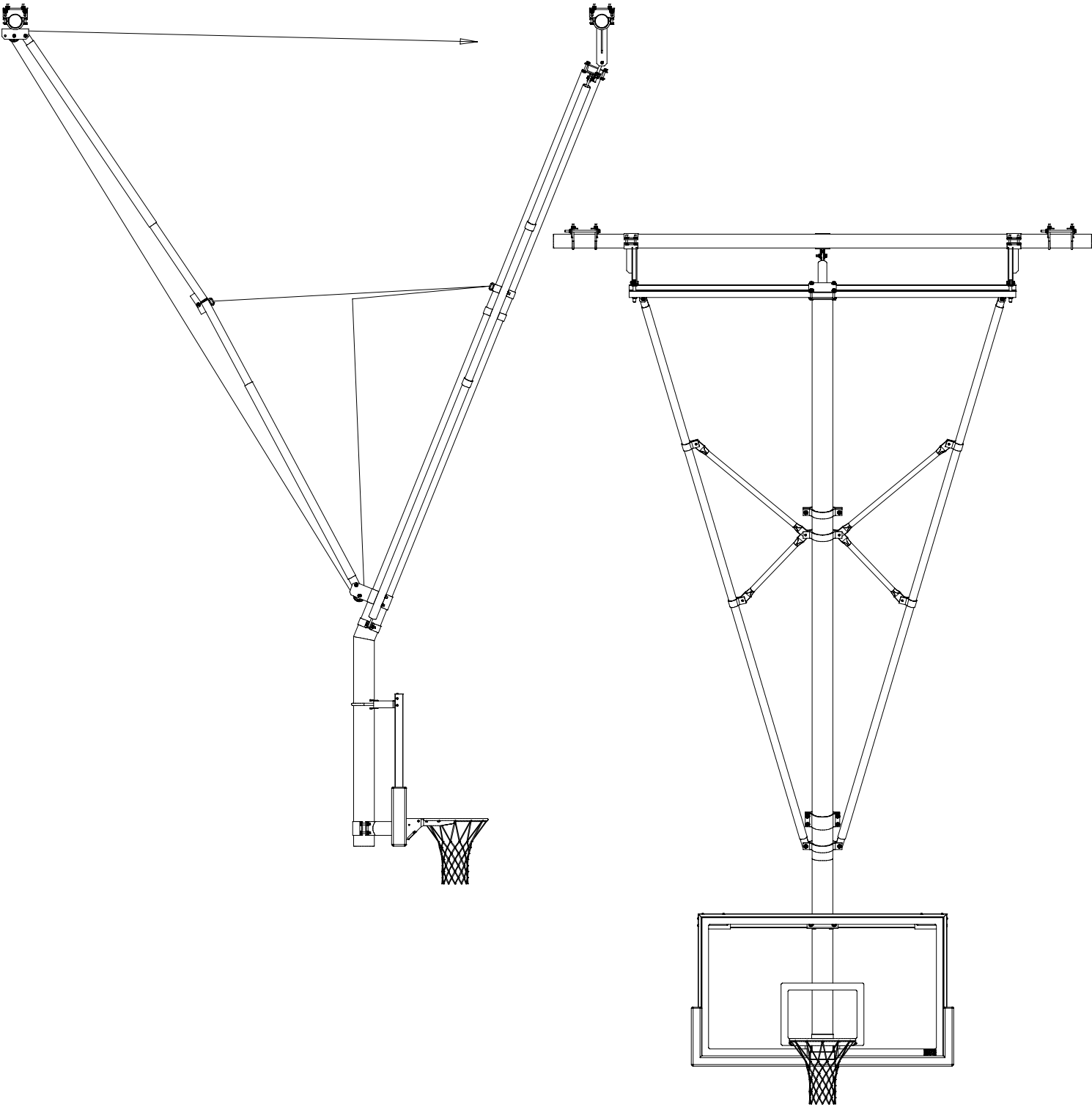
850-OSB-BT

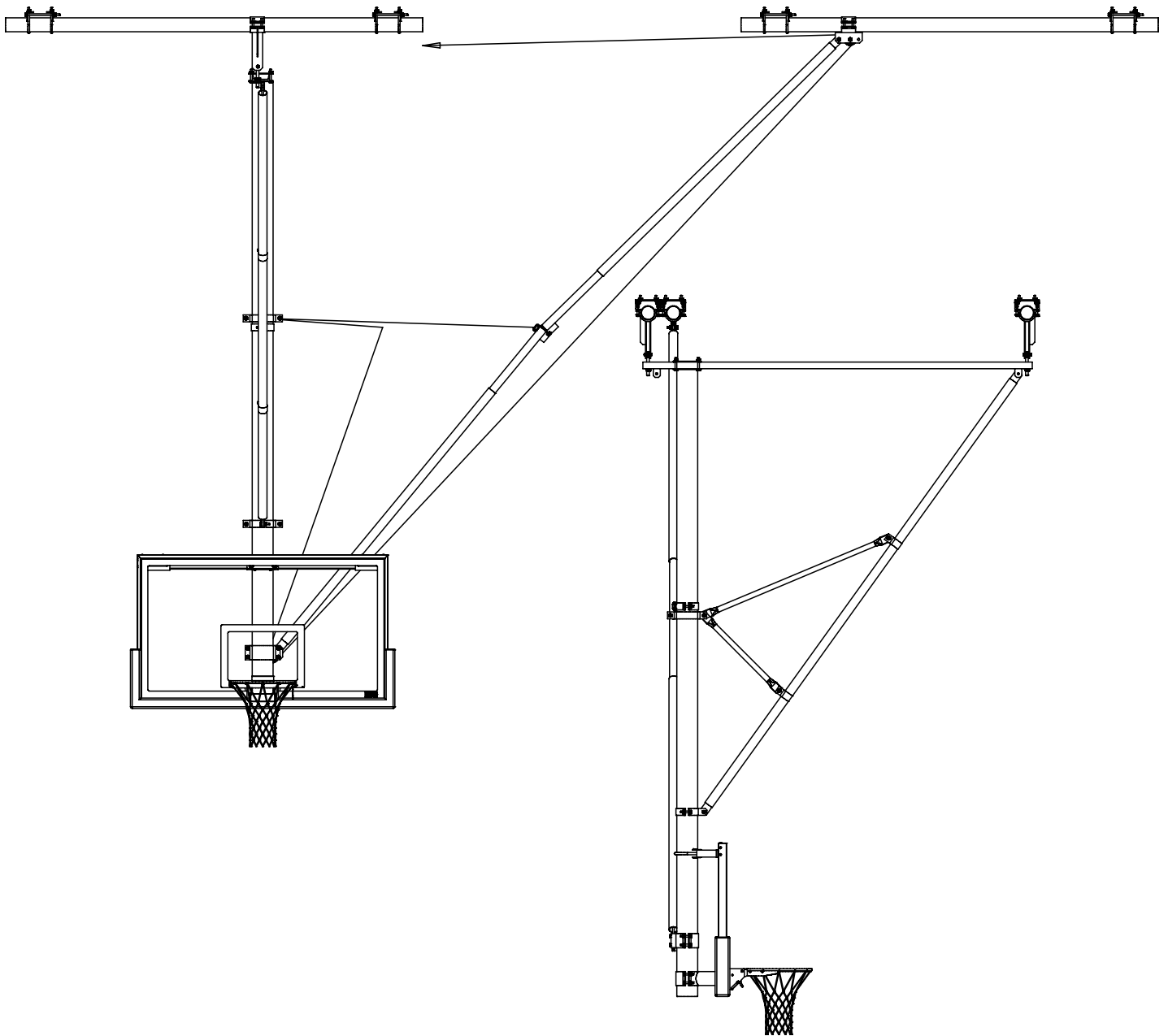


823-BF-BT



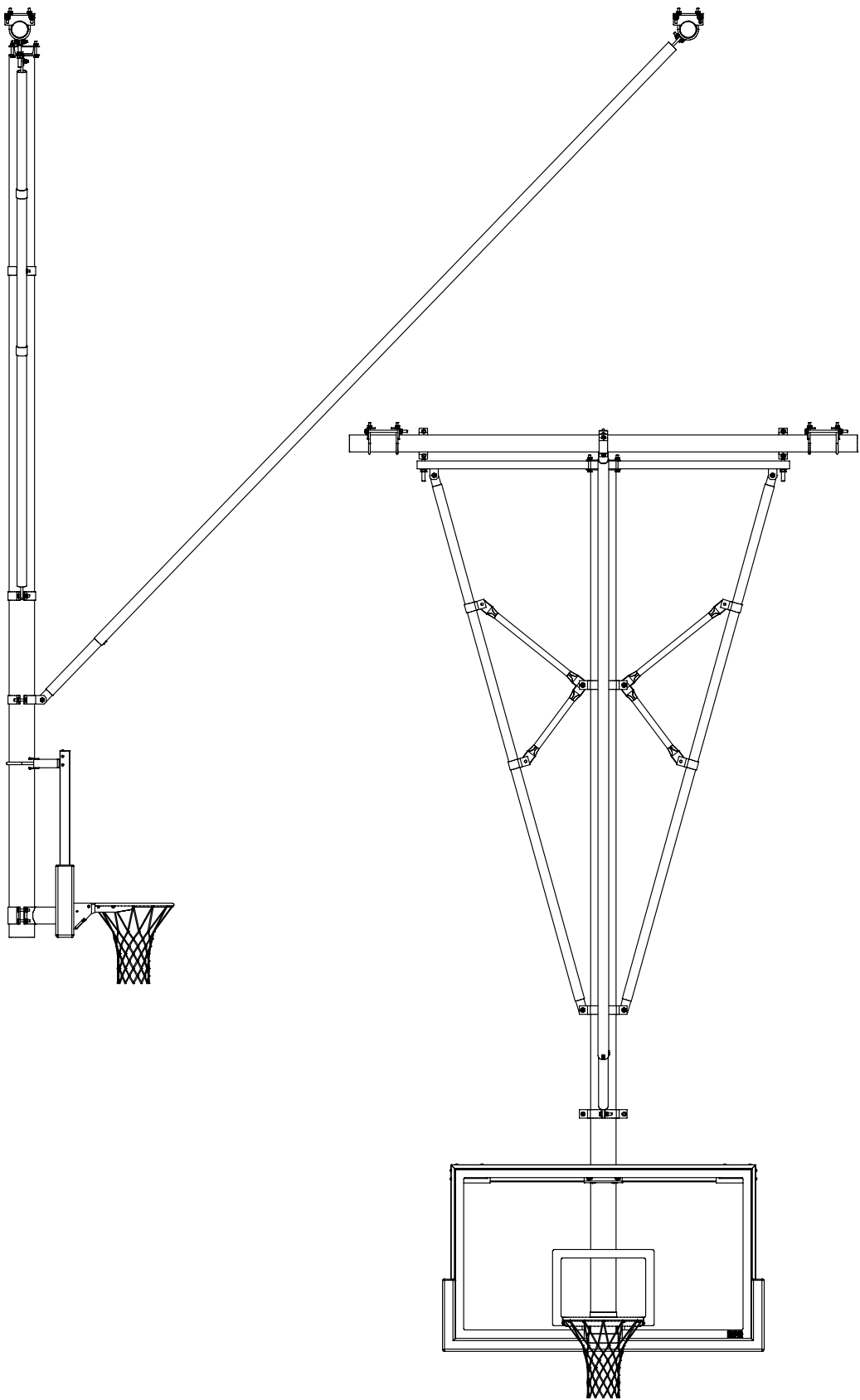
852-OSB-BT



855-SF-BT*

**Front Brace shown; also available with Rear Brace.*

826-NF-BT



818-WB-BT

